

FEVERSTOCK AND ACORN
RED BRICK COMPANY, LIMITED.

CATALOGUE
OF

MOULDED BRICKS:

Divisions Nos 1 and 2.
4½ and 3 inch Mouldings.

OFFICES:

The Acorn Brick Works,
Bennett's End.
Nemel Nempsted.

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CCA

Leverstock & Acorn Red Brick Company,

LIMITED,

HEMEL HEMPSTEAD.



THE following plates are the first part of a new and revised edition of a catalogue of moulded brickwork, based upon the manufacture of the late D. Norris & Son and their successor, R. R. Norris, whose works have been taken over and greatly extended by the above Company to meet an increasing demand.

Eminent architects saw, nearly forty years ago, that from the clays then being worked by the before-mentioned firm, enduring bricks of pleasing dark red—similar to those used in Tudor times—could be produced. Moulded bricks for strings, cornices, chimney shafts, etc., were then made, and the manufacture has been continued in the same yards down to the present time.

Works done on the estates of the late, and the present, Earls Brownlow; on the Rothschild estates; for the Marquis of Salisbury, at Hatfield; for E. Marjoribanks, Esq.; for the Governors of Harrow School; and for many others, show the enduring character of the material and the pleasing tone of colour it maintains.

The bricks shown in the following plates are drawn to scale, and figured dimensions are given, so as to afford full information to those preparing drawings for work in which the bricks are to be used. The variations for each contour have been carefully studied.

Illustrations of the enriched mouldings, diapers, ornamental chimney shafts,

etc., forming Part II. of the Catalogue are being prepared, but it was found that if both parts were issued at the same time the publication would have to be considerably delayed.

Suggestions for applying any contours kept in stock, to suit special purposes, will be made in answer to requests, and special bricks will be prepared from architect's own designs at short notice.

A Price List of the bricks in this part of the Catalogue, and a statement of Trade Terms are given on the following page.

April, 1888.

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Accounts

Plate

Plate

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PRICE LIST.

LEVERSTOCK AND ACORN RED BRICK COMPANY, LIMITED.

The following prices are at the Works, or delivered to Midland Railway at Hemel Hempstead, or to the North Western Railway at Box Moor.

The last quotations of rate from these Stations to St. Pancras or Camden in four ton lots, per ton.

Accounts are monthly, and if paid before the end of the month following delivery 2½ per cent. discount may be deducted.

Red Facing Bricks	} Prices on application.
Red Angle Bricks, Plate 1	
Red Rubbing Bricks	
Grey Facing Bricks	

DIVISION 1. 4½ INCH MOULDINGS.

Plate 2. —Nos. 1, 2, 3, 4	£0 8 0 per 100.
Doubles, Nos. 1 and 2	0 8 0 „
Plate 3. —No. 5	0 8 0 „
Nos. 6, 7, 8 and 8a...	0 10 0 „
Angles to No. 5, Stops to No. 7	0 0 2½ each.
N.B.—No. 8 is adapted to work in connection with No. 104 d and e, Plate 10, to form panel border.					
Plate 4. —Nos. 9, 10	0 12 0 per 100.
Double No. 10	0 16 0 „
Stops Nos. 9, 10	0 16 0 „
Plate 5. —Nos. 11, 12, 12a (bond)	0 12 0 „
N.B.—Nos. 12 and 12a work in conjunction with No. 103 e, f, Plate 9, to form panel border.					
Plate 6. —Nos. 13, 15, 16	0 8 0 „
Angles 15, 16	0 0 2½ each.
Nos. 14, 14a (bond)	0 12 0 per 100.
No. 14, Angles	0 0 5 each.
Plate 7. —Nos. 27, 28, 29, 30, 30a (bond)	0 12 0 per 100.
Angles for all	0 0 8 each.
Plate 8. —Nos. 31, 32, 33, 33a (bond)	0 12 0 per 100.

DIVISION 2. 3 INCH MOULDINGS.

Plate 9. —Nos. 101, 102, Headers and Stretchers	£0 8 0 per 100.
" " Angles	0 16 0 "
No. 103, Headers	0 10 0 "
" " Stretchers, 9 in. by 4½ in., exclusive of	
projection	0 12 6 "
" " Angles (horizontal)	0 0 2½ each.
" " " (vertical) for panels, etc., <i>e, f</i>	0 0 3 "
Plate 10. —Nos. 104, 106, Headers and Stretchers	0 10 0 per 100.
No. 105, Headers	0 10 0 "
" " Stretchers, 9 in. by 4½ in., exclusive of	
projection	0 12 6 "
No. 104, Vertices Angles, <i>d, e</i>	0 0 3 each.
Horizontal Angles for all	0 0 2½ "
Plate 11. —Nos. 107, 108, 109, Headers	0 10 0 per 100.
No. 109, Stretchers	0 10 0 "
Nos. 107, 108, Stretchers, 9 in. by 4½ in., exclusive	
of projection	0 12 6 "
Square Angles for all	0 0 2½ each.
Bay Angles, 45°, for No. 109	0 0 2½ "
Plate 12. —Nos. 110, 111, 112, Headers	0 10 0 per 100.
Nos. 110, 112, Stretchers, 9 in. by 4½ in., exclusive	
of projection	0 12 6 "
No. 110, Vertical Angles, <i>g, h</i>	0 0 3 each.
Horizontal Angles to all	0 0 2½ "
Plate 13. —Nos. 113, 114, 115, Headers	0 10 0 per 100.
" " Stretchers, 9 in. by 4½ in., exclusive of	
projection	0 12 6 "
" " Angles	0 0 2½ each.
Plate 14. —Nos. 116, 117, 118, Headers	0 10 0 per 100.
Nos. 116, 117, 118, Stretchers, 9 in. by 4½ in., ex-	
clusive of projection	0 12 6 "
Angles to all	0 0 2½ each.
Plate 15. —Nos. 119, 120, 121, Headers	0 10 0 per 100.
No. 120, Stretchers	0 10 0 "
Nos. 119, 121, Stretchers, 9 in. by 4½ in., exclusive	
of projection	0 12 6 "
Angles to all	0 0 2½ each.
Plate 16. —Nos. 122, 123, 124, Headers	0 10 0 per 100.
" " Stretchers, 9 in. by 4½ in., exclusive of	
projection	0 12 6 "
Angles to all	0 0 2½ each.

DIVISION 3. ENRICHED MOULDINGS.

Plate 25. —Nos. 150, 151, 153, Headers	£0 12 0 per 100.
" 151, 152, 153, Stretchers, 9 in. by 4½ in., exclusive of Mouldings	0 14 0 "
Angles for all	0 0 3 each.
Plate 26. —Nos. 154, 155, Headers and Stretchers	0 12 0 per 100.
" " Angles	0 0 3 each.
No. 156, Headers	0 12 0 per 100.
" Stretchers, 9 in. by 4½ in., exclusive of Mouldings	0 14 0 "
" Angles	0 0 5 each.
Plate 27. —Diaper, No. 200	0 16 0 per 100.
Closers for either pattern shown	0 8 0 "
Plate 27a. —Diaper, No. 201	0 16 0 "
Closers for ditto	0 8 0 "
Plate 28. —6 in. Squares, 250 A to 250 K	0 0 3 each.
9 in. Squares, 251 A to 251 L	0 0 10 each.
" 251 M, Date Panel, sunk figures	0 0 10 "
" " raised figures made to order	0 1 6 "
Plate 29. —6 in. Strings, Nos. 66, 66a, 66b, 66c, 9 in. lengths	0 16 0 per 100.
Plate 30. —Copings, Nos. 260, 261	0 8 0 "
" No. 261, in 9 in. lengths	1 10 0 "
Angles for both, Nos. 260a, 261a	0 1 3 each.
No. 262	0 12 6 per 100.
No. 263	0 16 0 "
Plate A. —Swag, No. 300. Drops, 2s. ; Centre, in two parts, 6s. The complete Swag	0 10 0 each.
" Double Drops (for continuous Swags)	0 4 0 "
Key Brick, 16 in. deep, No. 320	0 3 6 "
" 14 " No. 321	0 3 0 "
No. 345, Alphabet in 9 in. squares	0 1 3 per letter
Nos. 346, 347, Date Panel, in four 9 in. squares	0 1 0 per sq.
No. 335, Air Brick	0 2 0 each.
<i>For Borders, see Plates 3 and 10.</i>	
Plate B. —Cill Bricks, No. 34	0 16 0 per 100.
Angles for ditto	0 1 0 each.
Door and Window Heads, No. 330, Skew backs, A and E	0 0 6 "
Keys C	0 0 6 "
Closers B and D	0 0 5 "
No. 331, same as 330 with dowels concealed, prices of the respective parts the same.	
Plate C. —6 in. Mouldings, No. 50	0 16 0 per 100.
Angles	0 1 6 each.
Plate D. —No. 67, 9 in. Band	0 2 6 per foot.
The separate members—W	0 0 10 each.
X	0 1 10 "
Central Bosses	0 0 1 "

Moulded Bricks, etc., delivered to order cannot be returned.

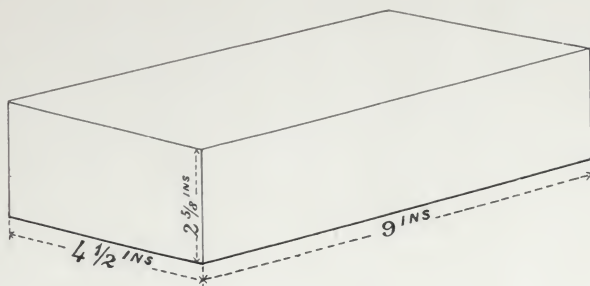
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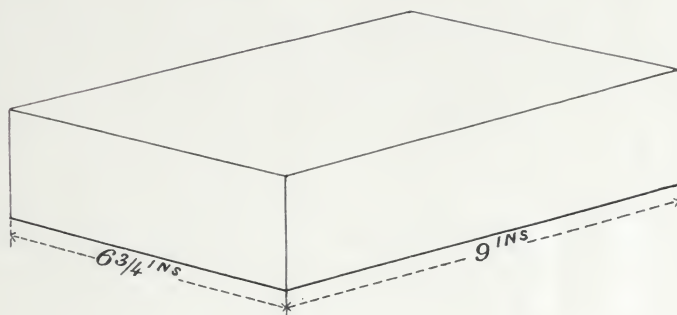
CCA

Edward & Sons Ltd. Hall

: Plain Red Bricks : Plate 1.



ORDINARY BRICK.



BRICK AND HALF

FOR USE AT ANGLES OF BUILDINGS, — CLOSERS BEING THUS UNNECESSARY.

NOTE.

The usual size of the plain red bricks made in the L & A Company's Yards is 9 ins. by 4½ ins. by 2⅝ ins.

The moulded bricks, shown in the following plates, have the same total dimensions unless other dimensions are given.

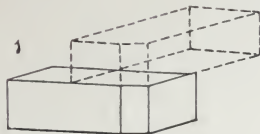
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Division 1 : 4½ⁱⁿ Splayed & Moulded Bricks : Plate 2.

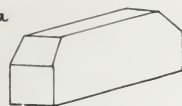
Nº 1



1



1^a



Nº 2



2



2^a



Nº 3

3



Nº 4

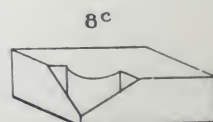
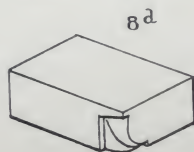
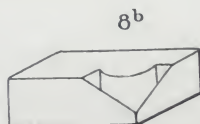
4



Entered at Stationers Hall

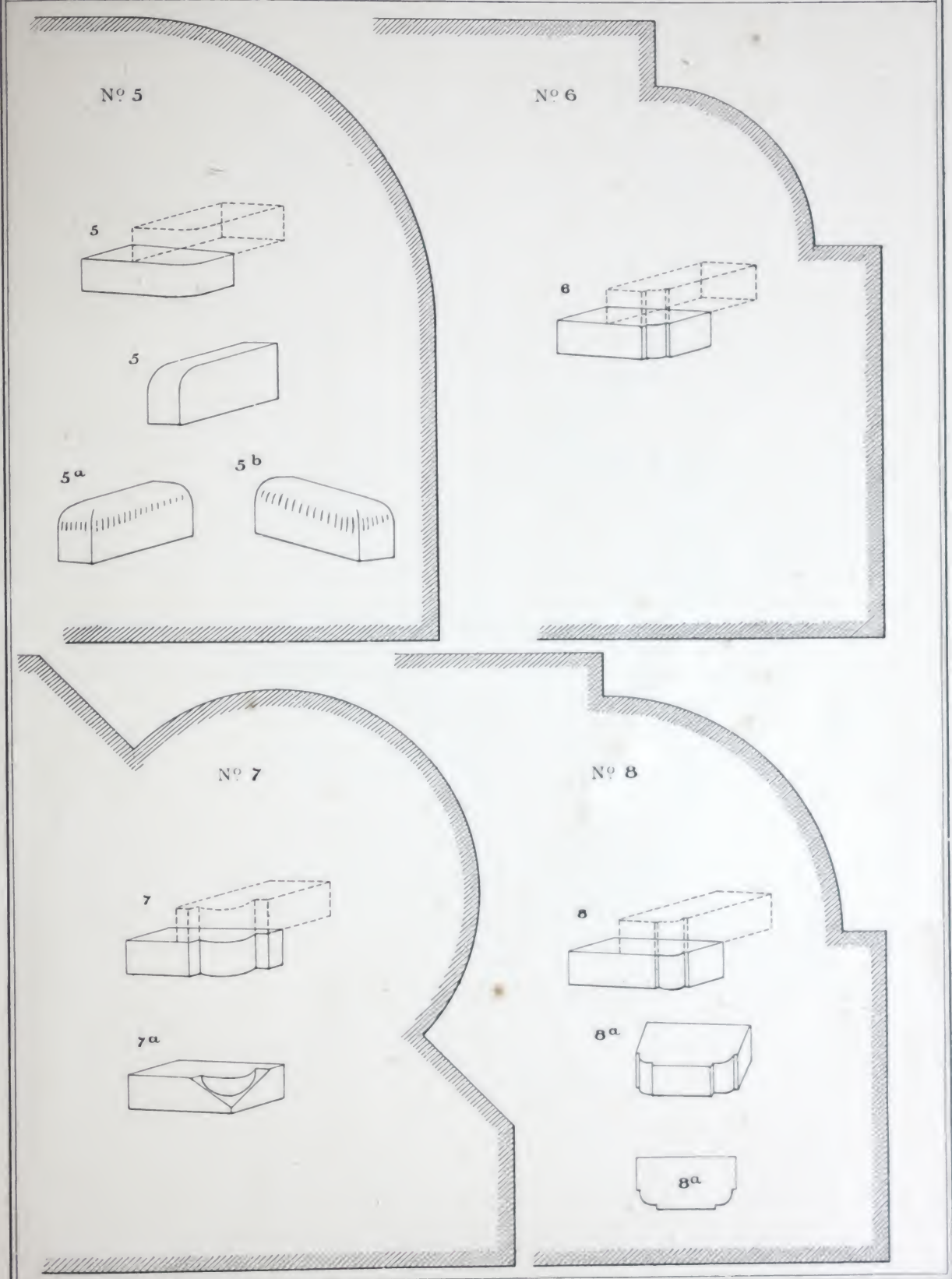
Supplement to Plate 3.

*Stops and
Skew backs,
16/- per 100.*



Lieverstock and Acorn Red Brick Company (limited)

Division 1 : 4½ inch Moulded Bricks : Plate 3.



Leverstock and Acorn Red Brick Company (limited) .

Entered on Statutory Roll.

Supplement to Plate 4.

10 d



S k e w b a c k s .

16/- per 100.

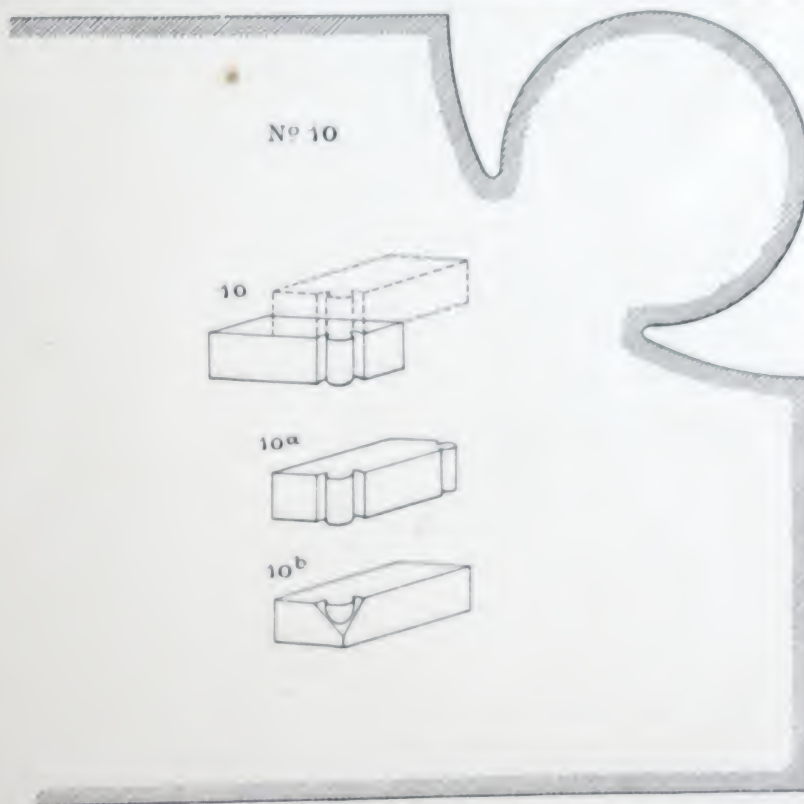
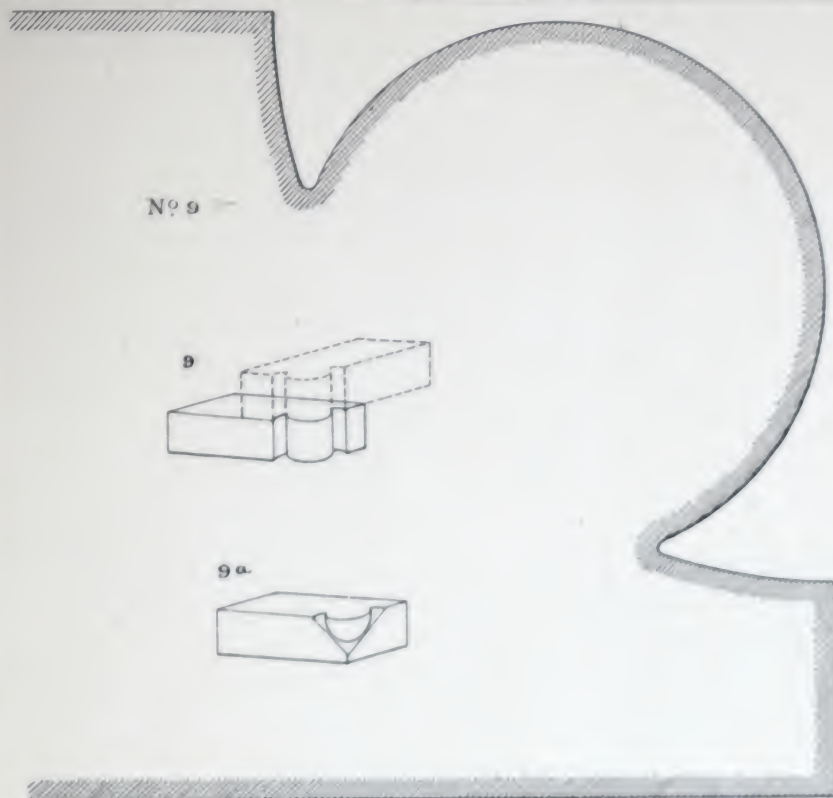
10 e



Whitman & Bass Ltd London.

Leverstock and Acorn Red Brick Company (limited)

Division 1. : Jambs etc. : Plate 4.



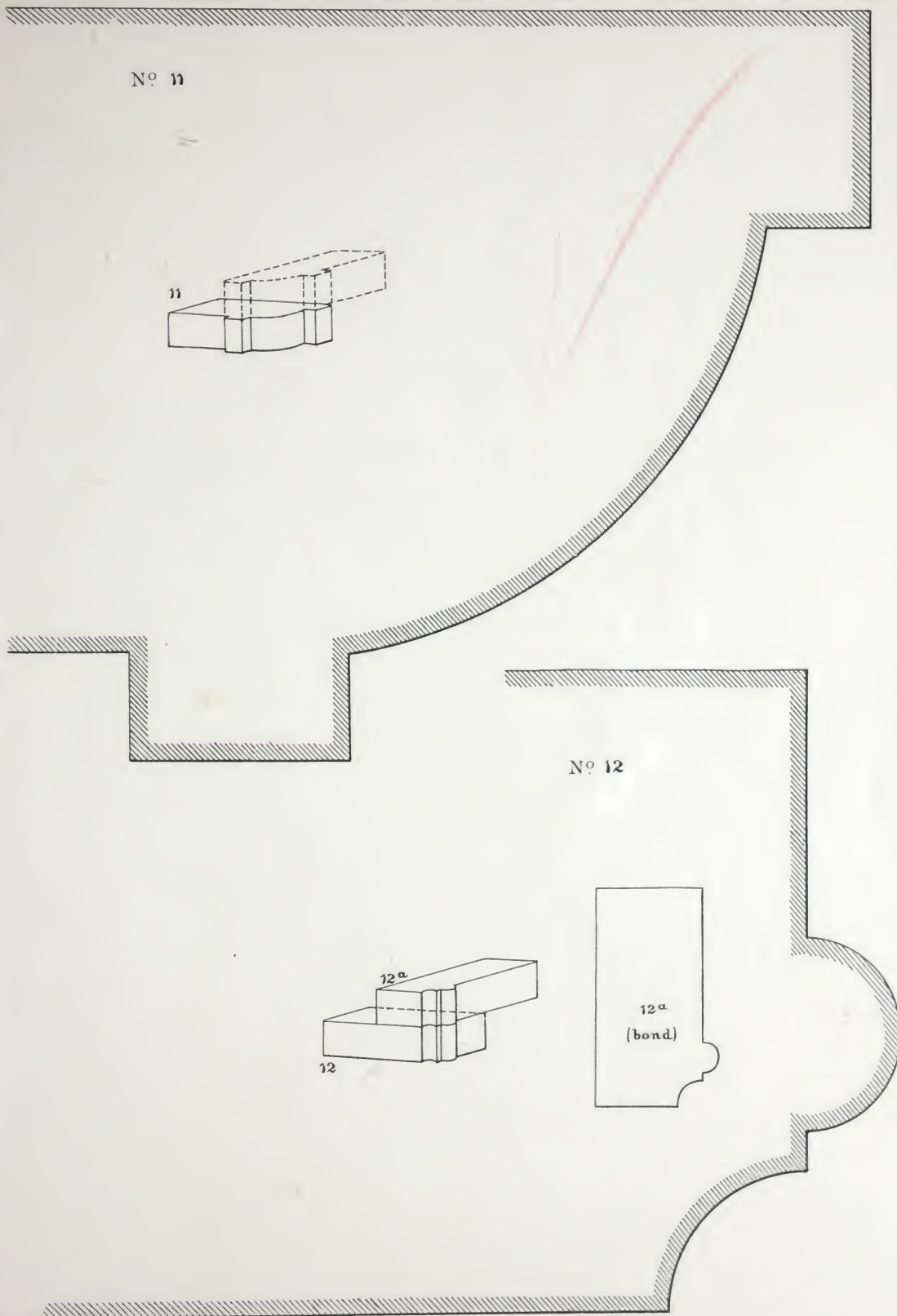
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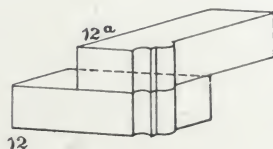
CCA

Division 1. : Jambs : Plate 5.

Nº 11



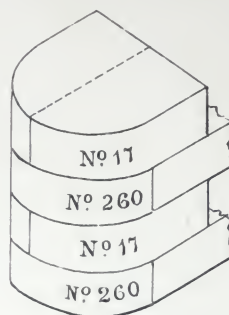
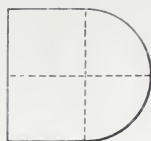
Nº 12



12^a
(bond)

Supplement to Plate 6.

Nº 17



*Quadrant Bricks
bonding with Nº 260
and with each other
8³/₄-per 100*

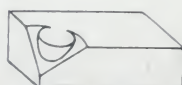
Nº 18

*Nº 18 12/- per 100
" Stops 16/- " "*

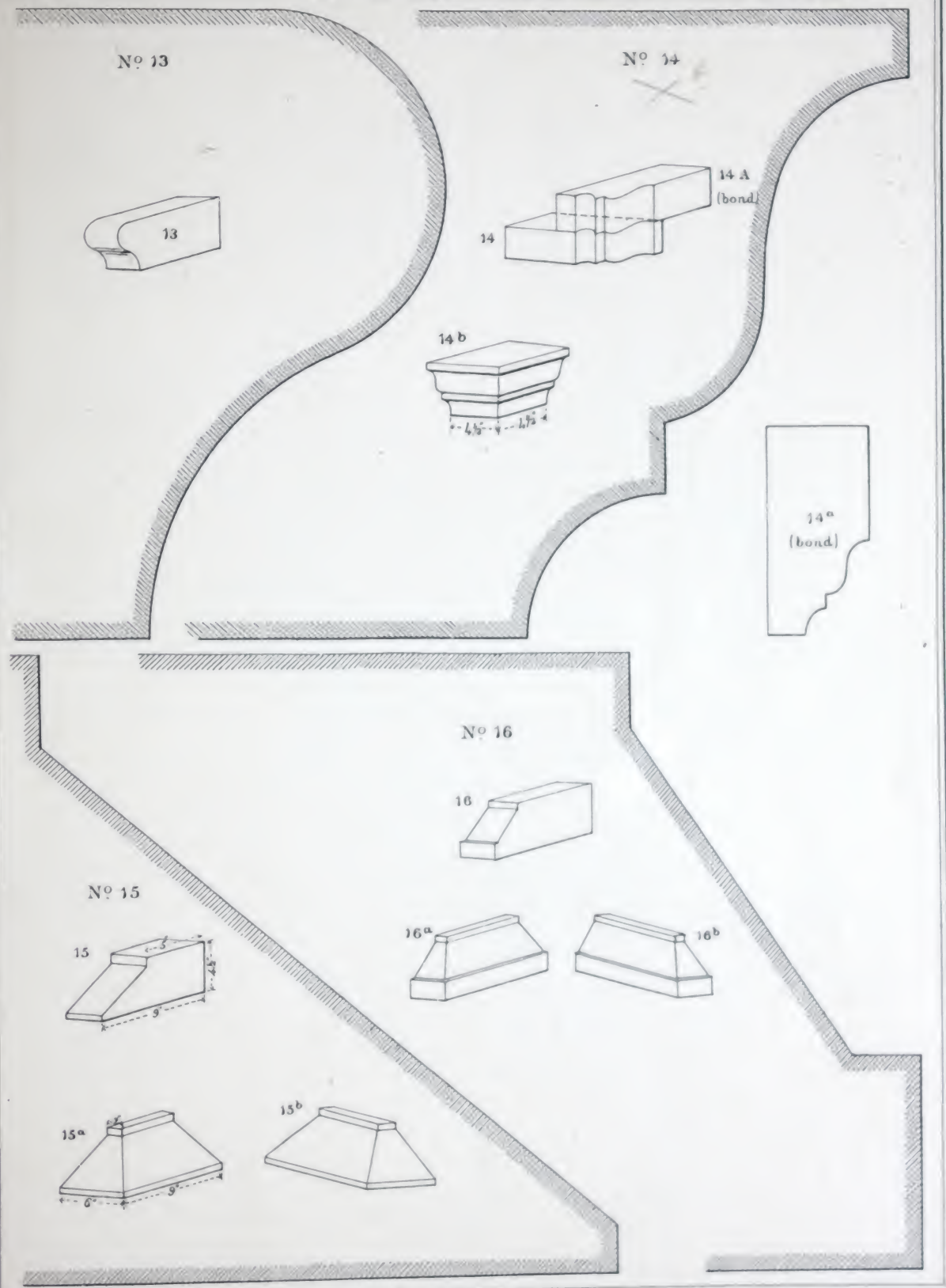
18a



18b



Division 1. : Jambs, Sills, etc. : Plate 6.



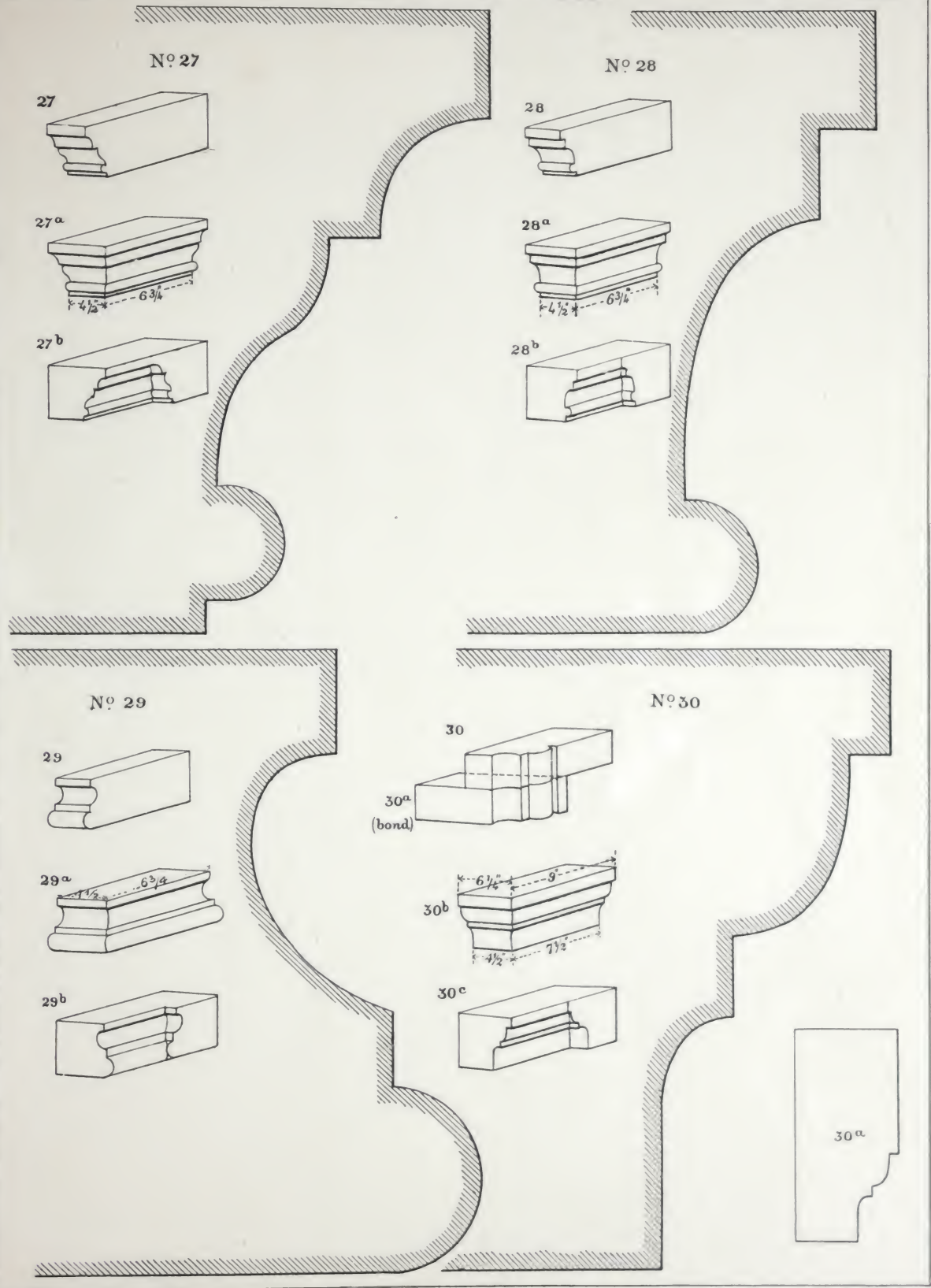
Lieverstock and Acorn Red Brick Company (limited),

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CCA

Division 1. : 4½ⁱⁿ Mouldings : Plate 7.

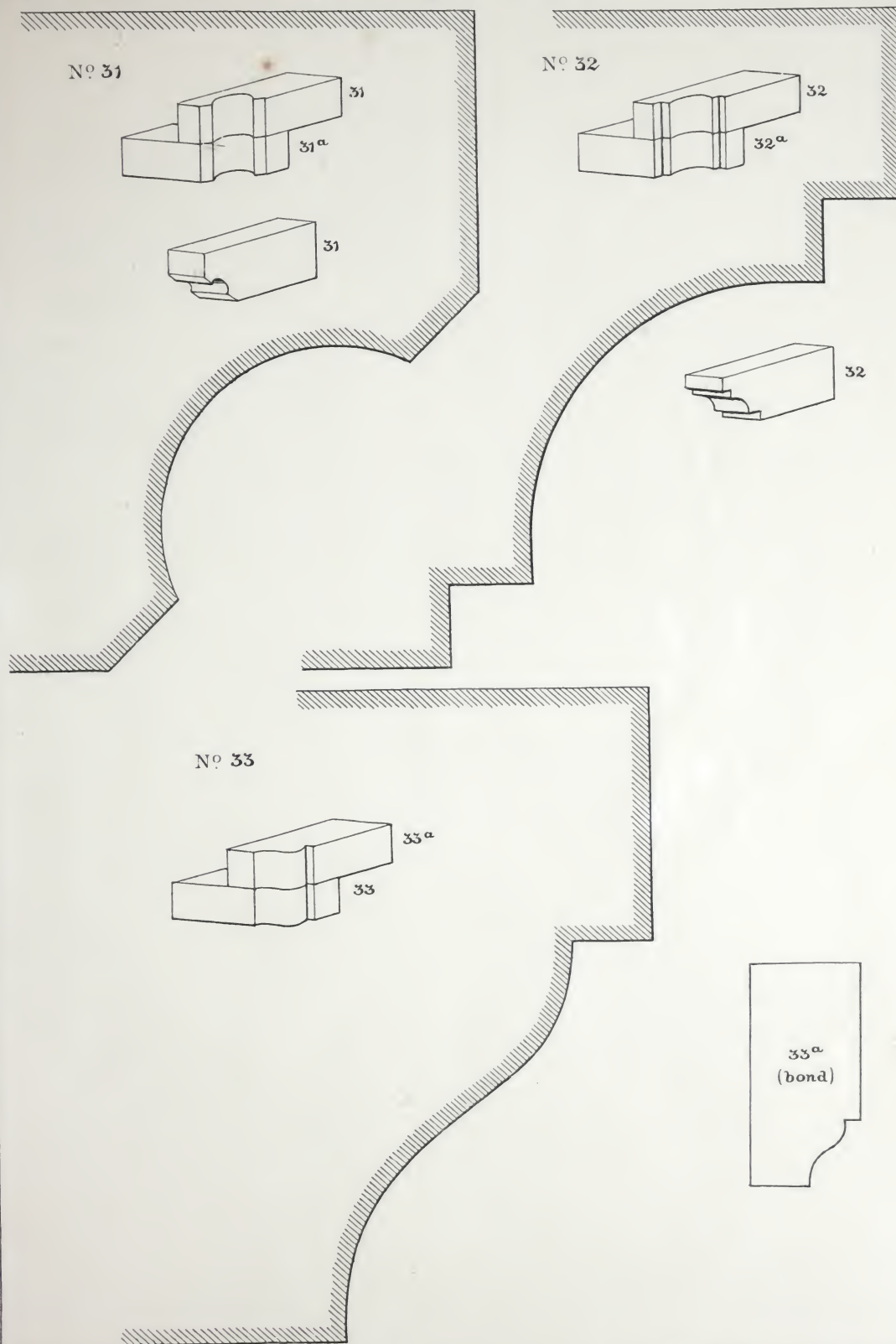


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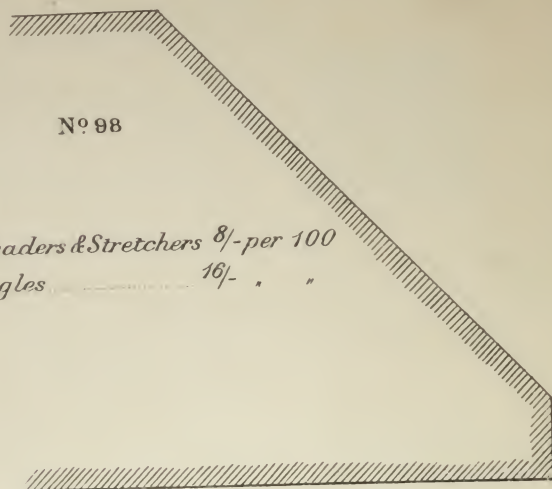


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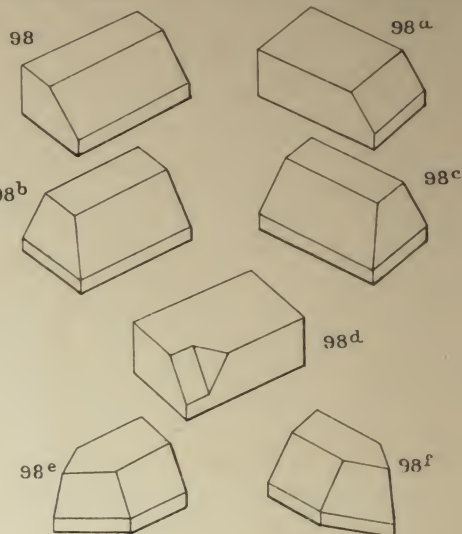
Division 1. : Jambs, etc. $4\frac{1}{2}$ inch : Plate 8.



Supplement to Plate 9.



Headers & Stretchers 8/- per 100
Angles 16/- " "



Whitteman & Barr, Ltd. London.

Lieverstock and Acorn Red Brick Company (limited).

From the collection of:

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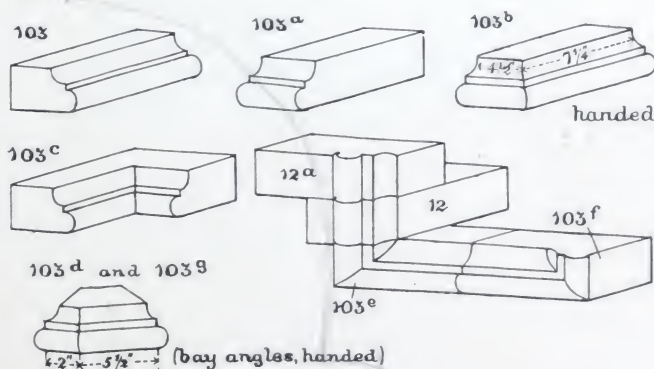
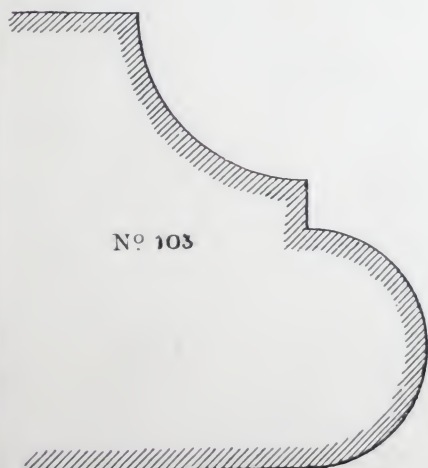
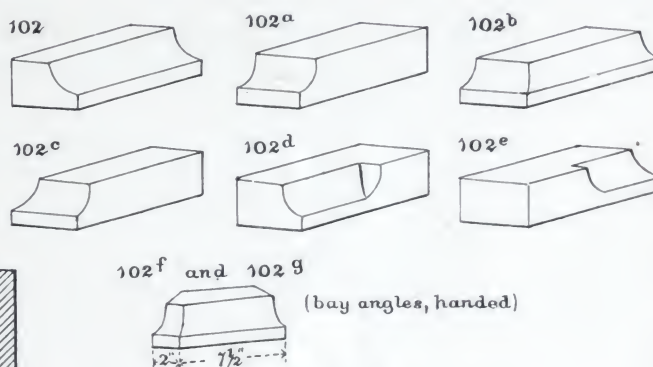
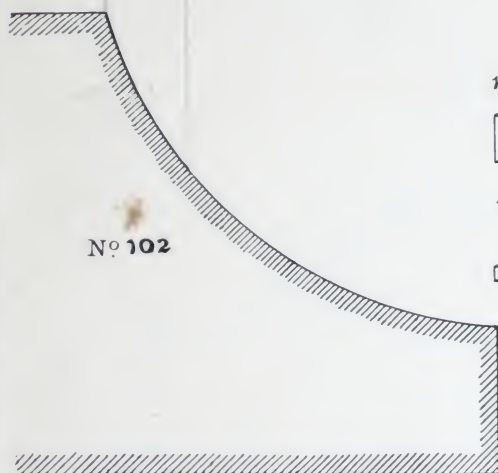
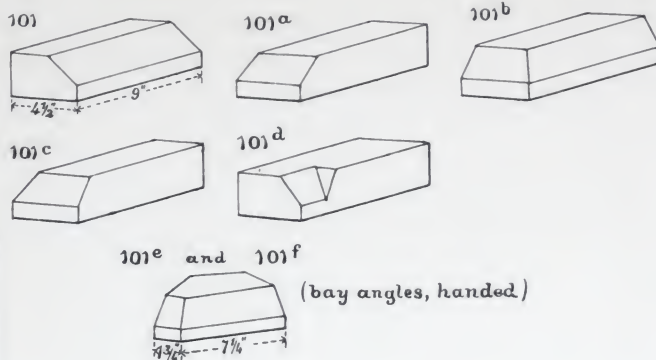
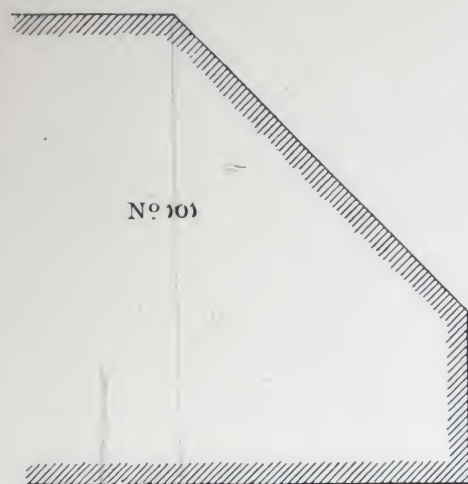
CANADIAN CENTRE FOR
ARCHITECTURE /
CENTRE CANADIEN D'ARCHITECTURE

www.cca.qc.ca

Division 2.

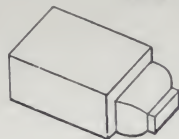
Plinths, etc. 3^{inch}

Plate 9.



Supplement to Plate 10.

104 k



3^d each.

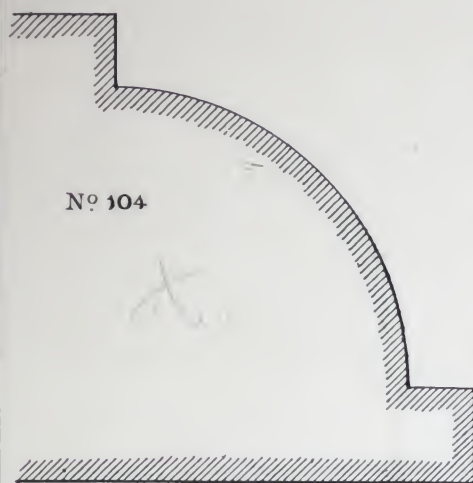
104 l



External vertical angles - to form raised panels worked in conjunction with 104 headers or stretchers and N^o 8 plate 3.

Leverstock and Acorn Red Brick Company (limited)

Division 2. : 3ⁱⁿ Mouldings : Plate 10.



104



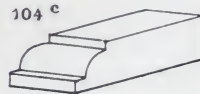
104 a



104 b



104 c



104 d

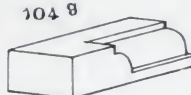


104 e

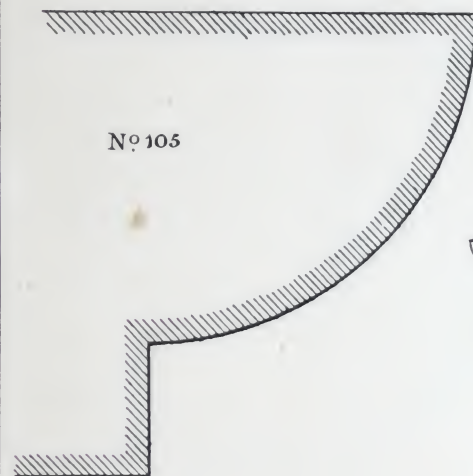
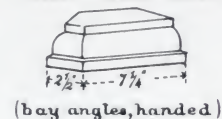
104 f



104 g



104 h and 104 i



105



105 a



105 b



105 c



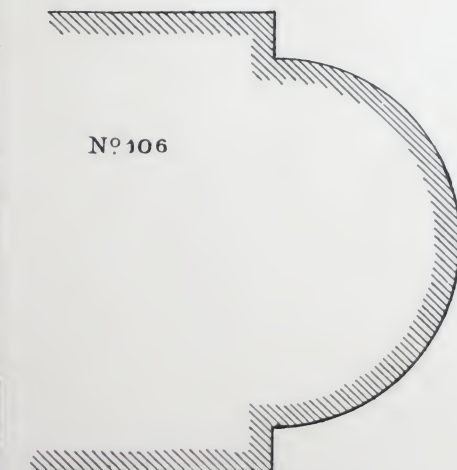
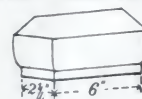
105 d



105 e



105 f and 105 g



106



106 a



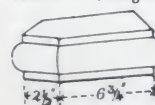
106 b



106 c



106 d (bay angles)

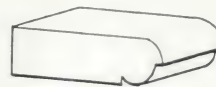
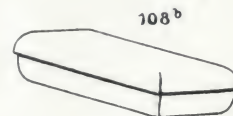
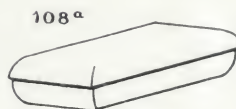
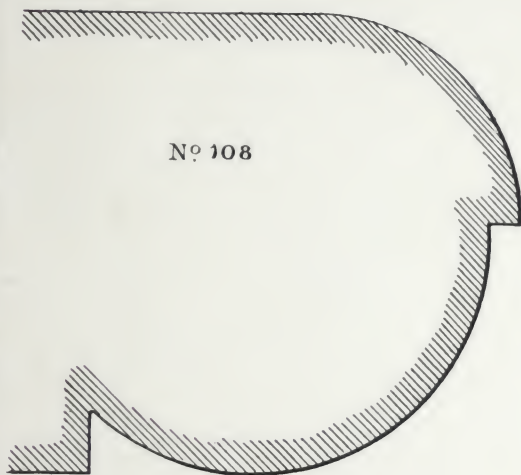
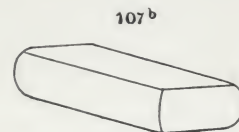
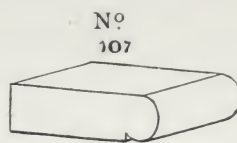
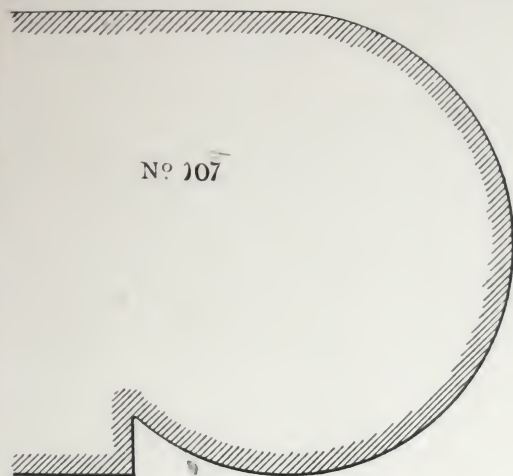


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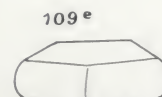
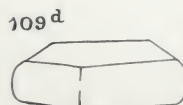
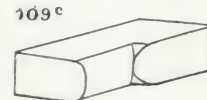


CCA

Division 2. : 3ⁱⁿ Mouldings : Plate N.



108^c



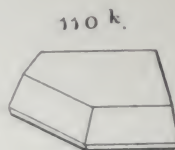
$4\frac{1}{2}$ 7

$4\frac{1}{2}$ 5 $\frac{1}{2}$

(bay angles)

Supplement to Plate 12

Bay angles N^o 110 - $2\frac{1}{2}^d$ each.

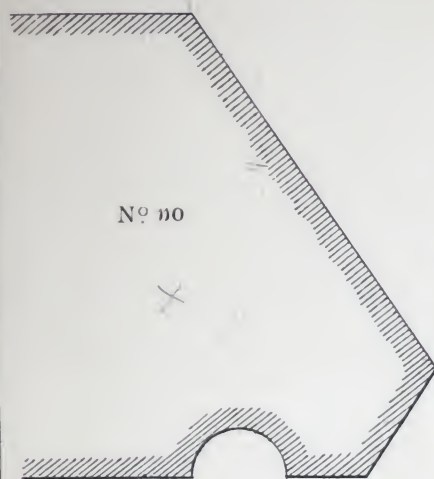


Stretchers N^o 111 - $12\frac{1}{6}^{s d}$ per 100.

Printed and Published by

Leverstock and Acorn Red Brick Company (limited).

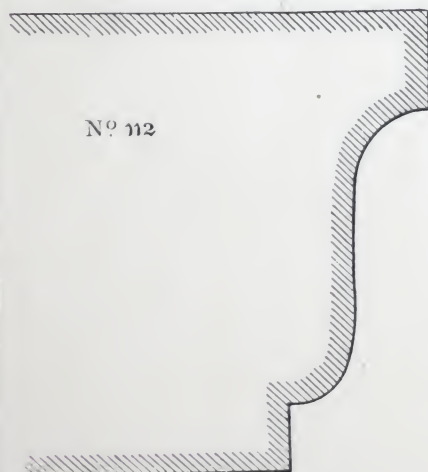
Division 2. : 3ⁱⁿ Mouldings : Plate 12.



N° 110



N° 111



N° 112

110



110^a



110^b



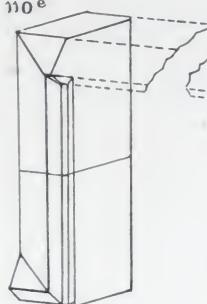
110^c



110^d

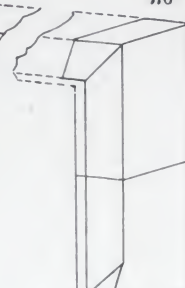


110^e



110^g

110^f



110^h

111



111^a



111^b



112



112^a



112^b



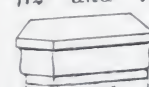
112^c



112^d



112^e and 112^f



2 1/4 --- 6 1/4 ---

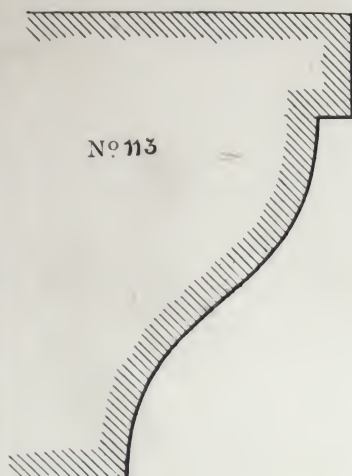
(bay angles handed)

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CCA

Division 2. : 3ⁱⁿ Mouldings : Plate 13.



113



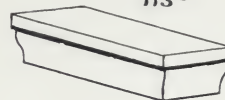
113^a



113^b



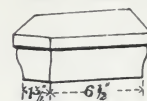
113^c



113^d



113^e and 113^f



(bay angles, handed)



114



114^a



114^b



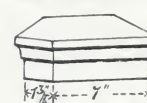
114^c



114^d



114^e and 114^f



(bay angles, handed)



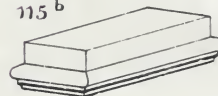
115



115^a



115^b



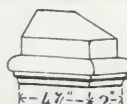
115^c



115^d



115^e and 115^f



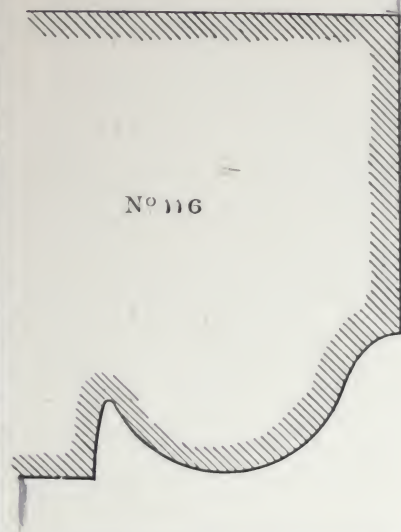
(bay angles, handed)

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CCA

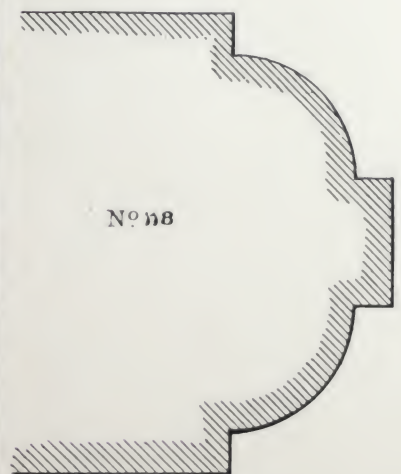
Division 2. : 3rd Mouldings : Plate 14.



No 116



No 117



No 118

116



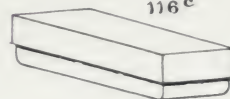
116 a



116 b



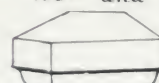
116 c



116 d



116 e and 116 f



$\frac{1}{4}$ " $\frac{1}{2}$ " $\frac{1}{4}$ " $\frac{1}{2}$ " $\frac{1}{4}$ " $\frac{1}{2}$ "
(bay angles, handed)

117



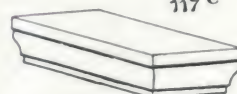
117 a



117 b



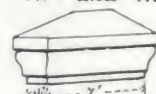
117 c



117 d

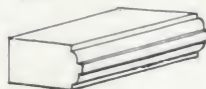


117 e and 117 f



$\frac{1}{4}$ " $\frac{1}{2}$ " $\frac{1}{4}$ " $\frac{1}{2}$ " $\frac{1}{4}$ " $\frac{1}{2}$ "
(bay angles handed)

118



118 a



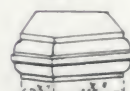
118 b



118 c



118 d



$\frac{1}{4}$ " $\frac{1}{2}$ " $\frac{1}{4}$ " $\frac{1}{2}$ " $\frac{1}{4}$ " $\frac{1}{2}$ "
(bay angles)

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CCA

Division 2. : 3ⁱⁿ Mouldings : Plate 15.



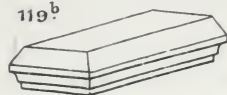
119



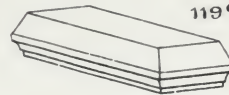
119^a



119^b



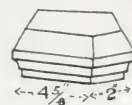
119^c



119^d



119^e and 119^f
(bay angles, handed)



$\leftarrow 4\frac{5}{8} \rightarrow \leftarrow 2 \rightarrow$



120



120^a



120^b



120^c

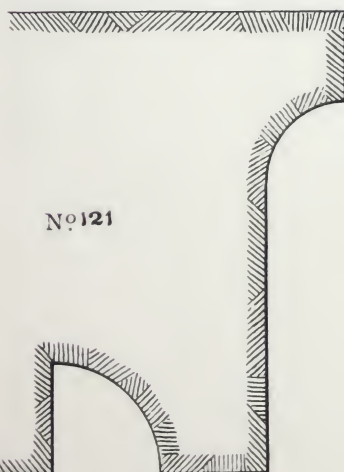


120^d



(bay angles)

$\leftarrow 4\frac{1}{2} \rightarrow \leftarrow 2 \rightarrow$



121



121^a



121^b



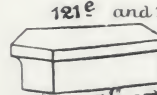
121^c



121^d



121^e and 121^f
(bay angles, handed)



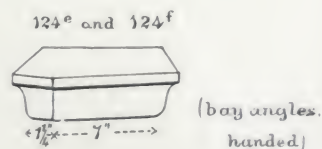
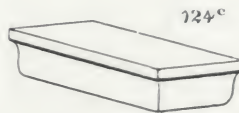
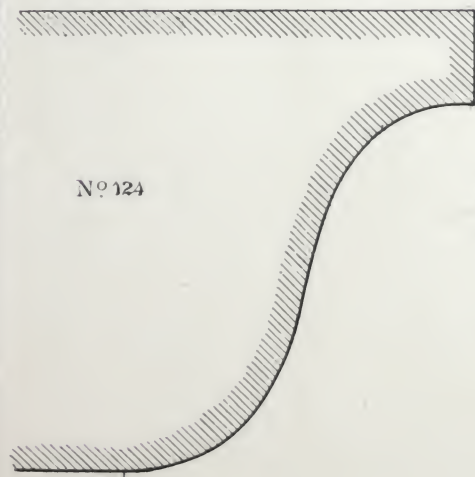
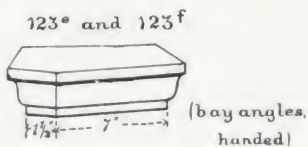
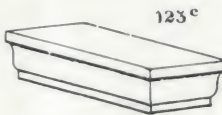
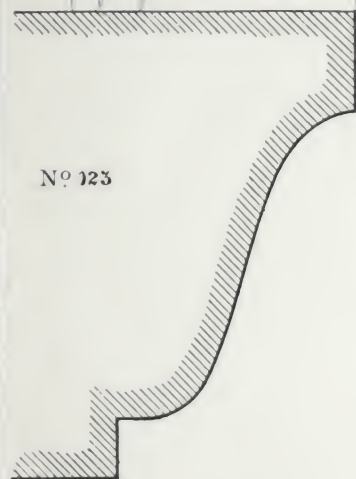
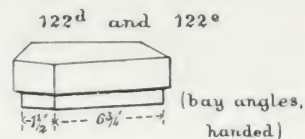
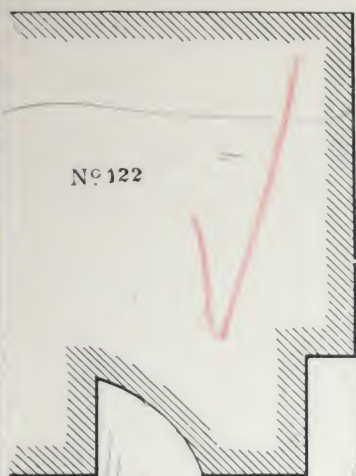
$\leftarrow 1\frac{1}{2} \rightarrow \leftarrow 7\frac{1}{2} \rightarrow$

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CCA

Division 2. : 3ⁱⁿ Mouldings : Plate 16.



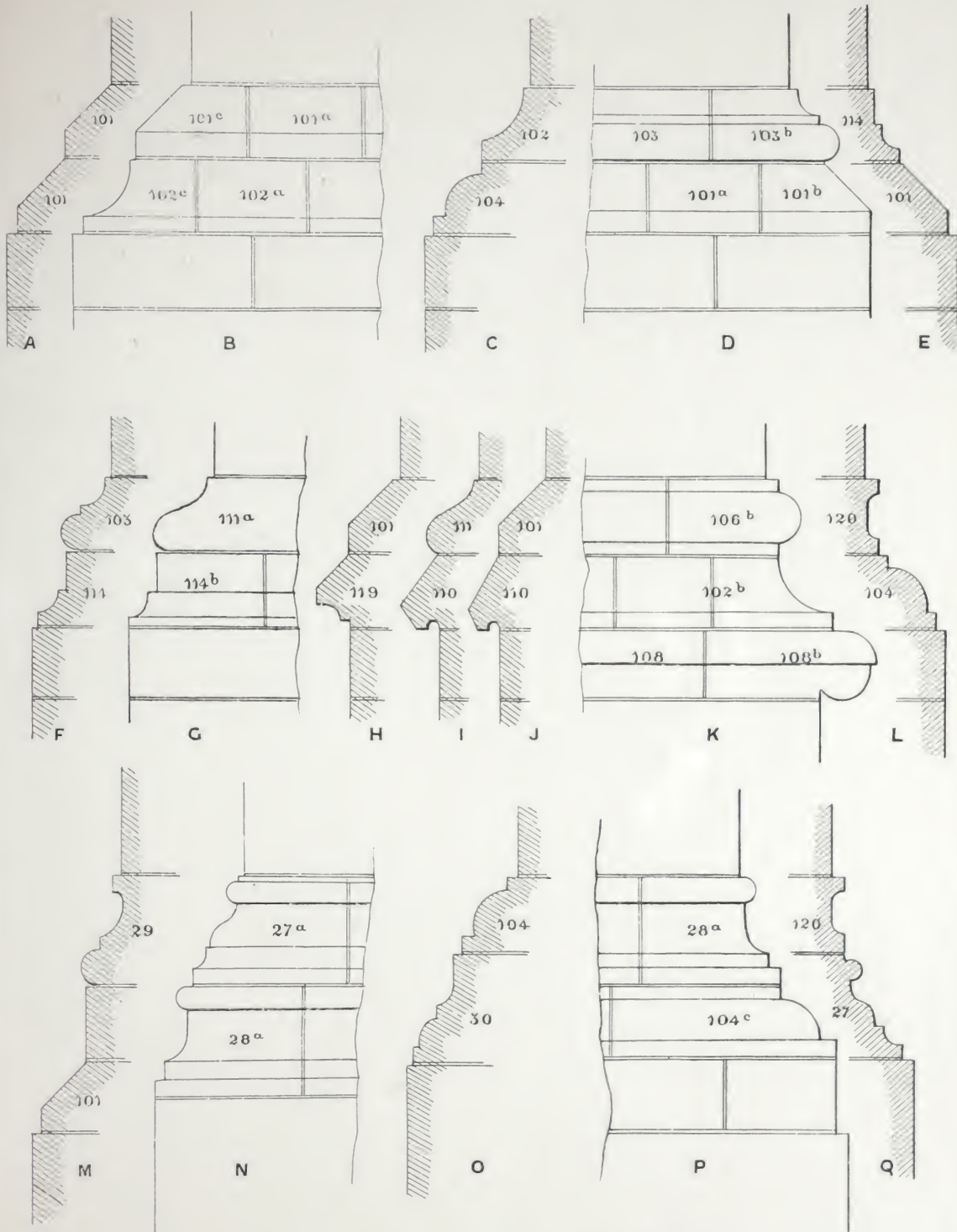
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CCA

Plinths (SUGGESTIONS)

Plate 17.

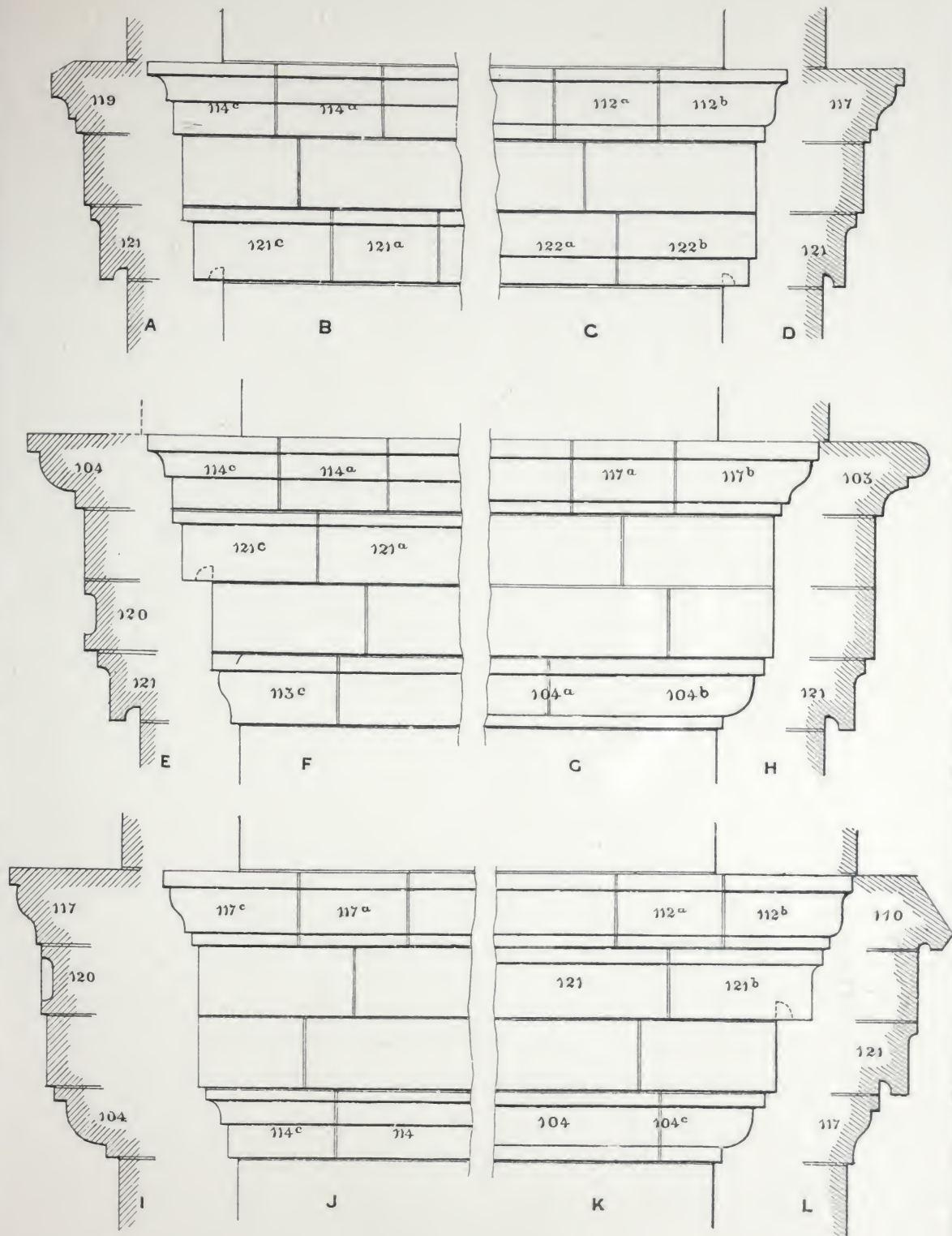


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CCA

: Strings (SUGGESTIONS) : Plate 18.

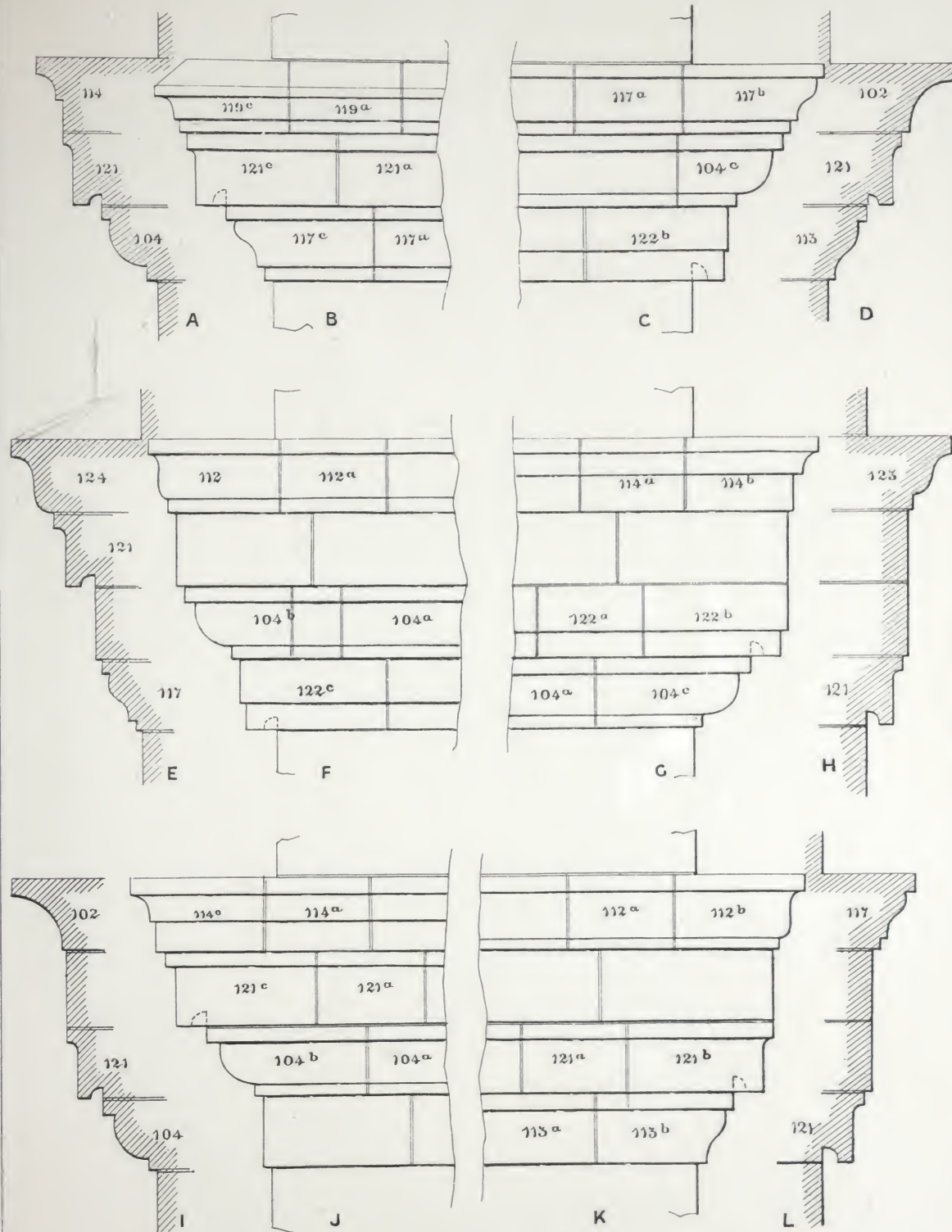


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CCA

: Strings (SUGGESTIONS) : Plate 19.



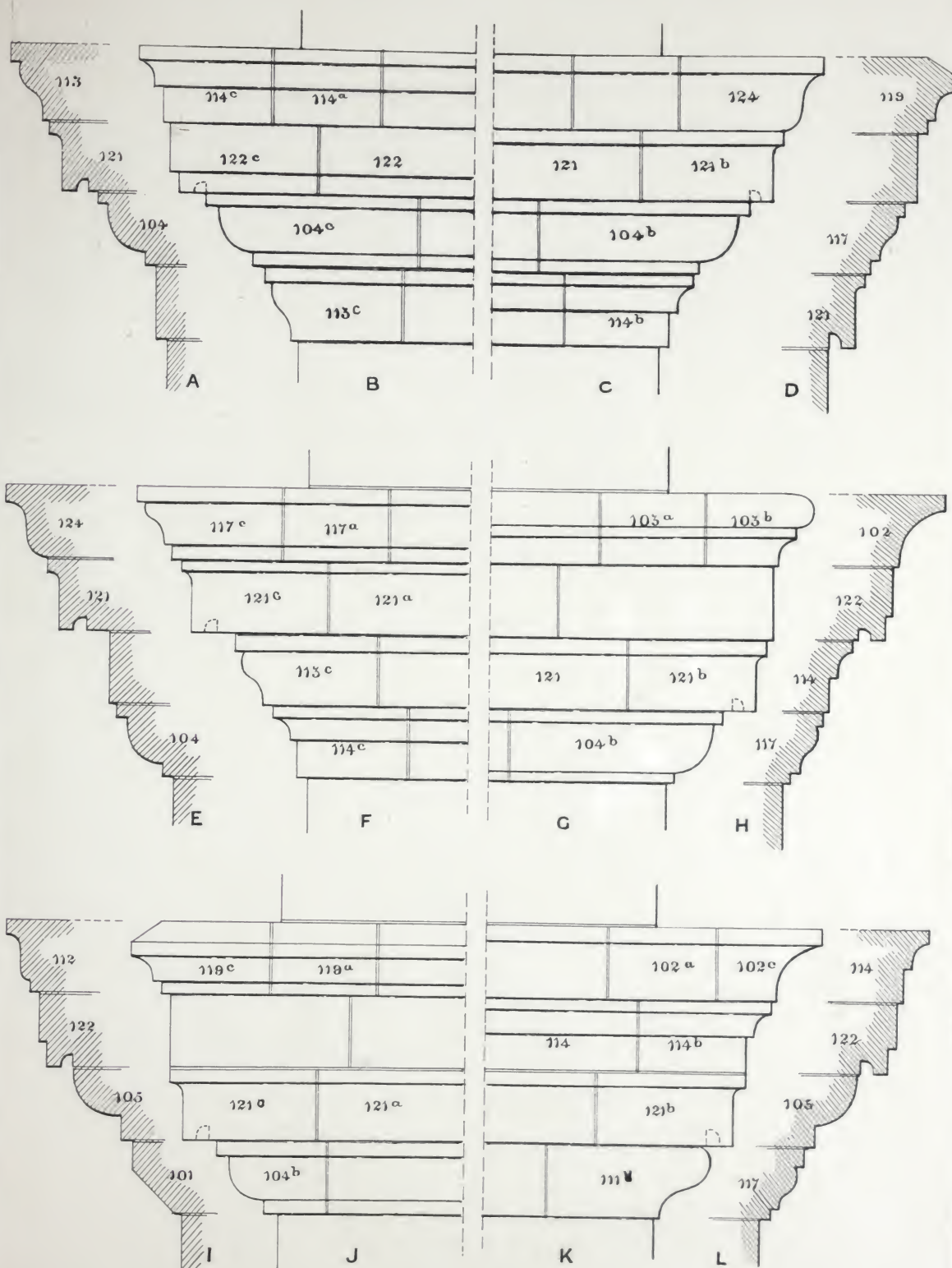
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CCA

Cornices (SUGGESTIONS)

Plate 20.

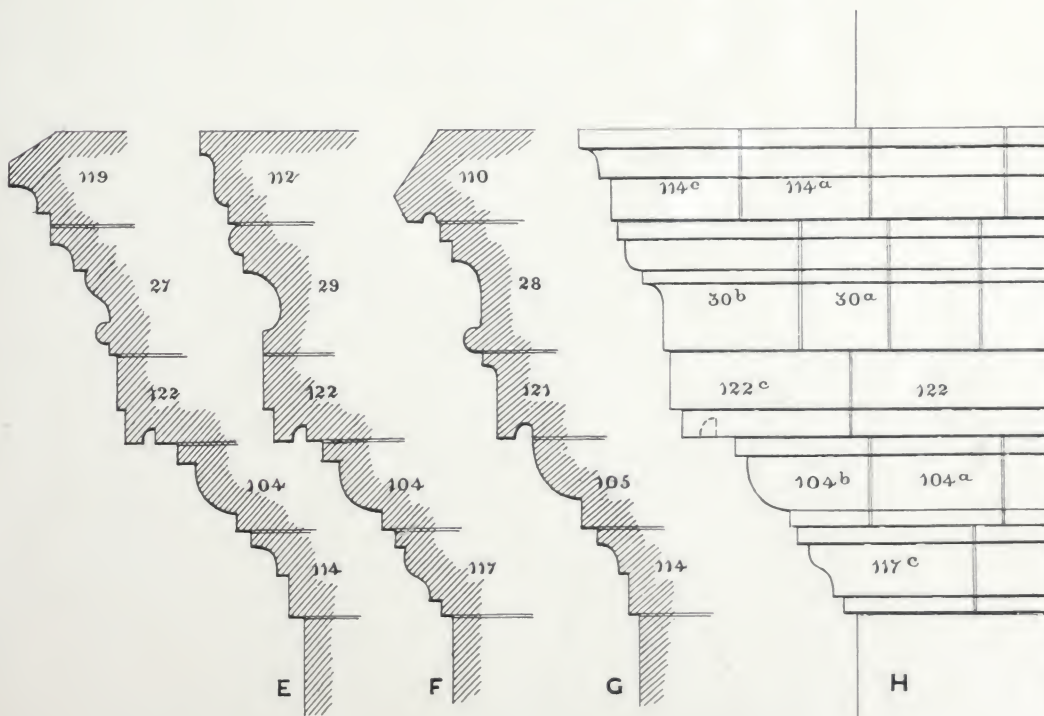
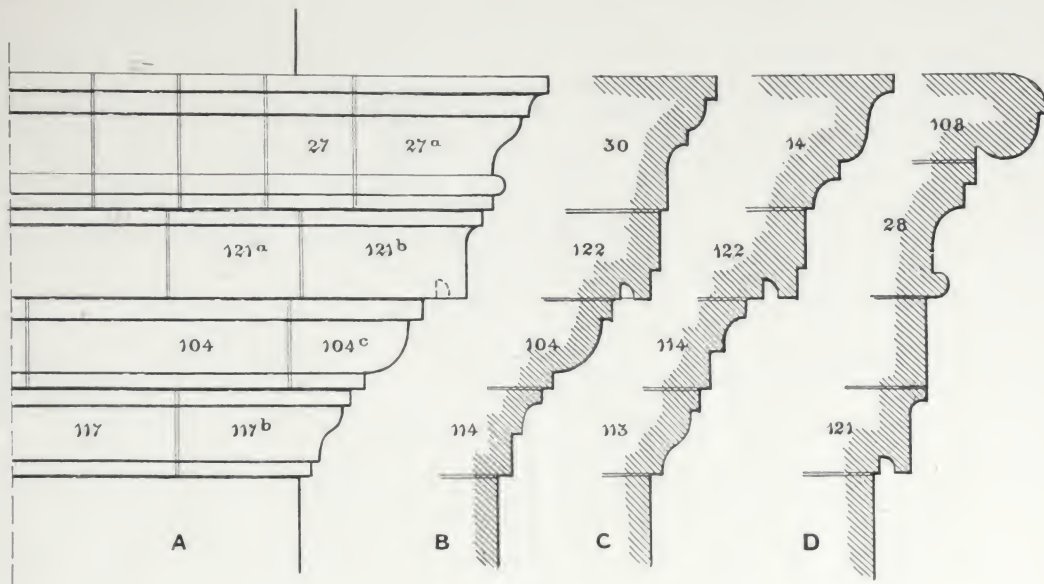


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CCA

: Cornices (SUGGESTIONS) : Plate 21.

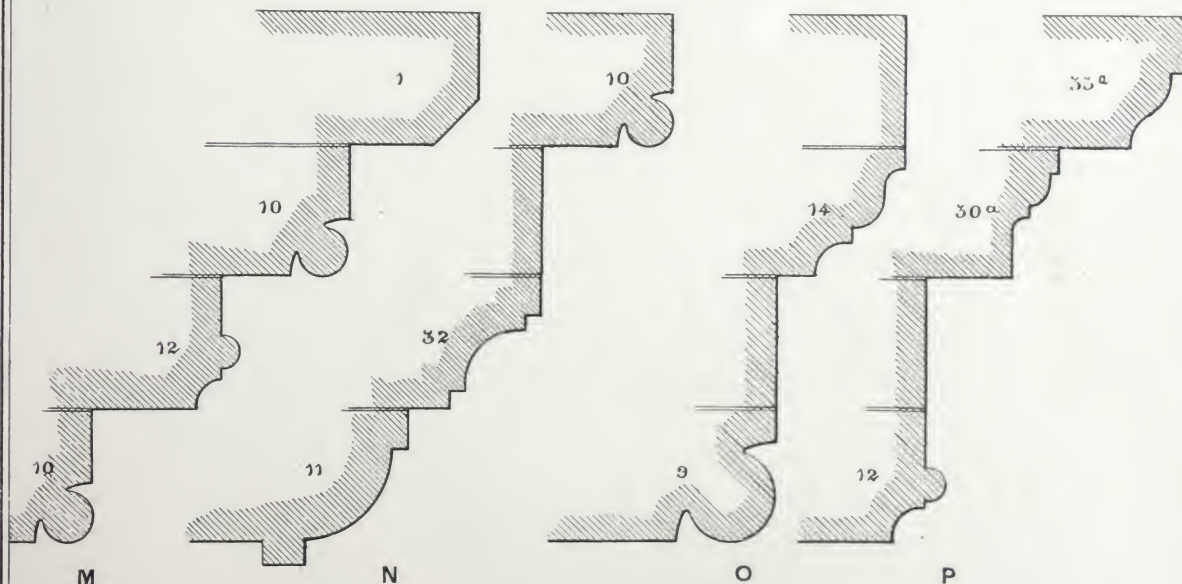
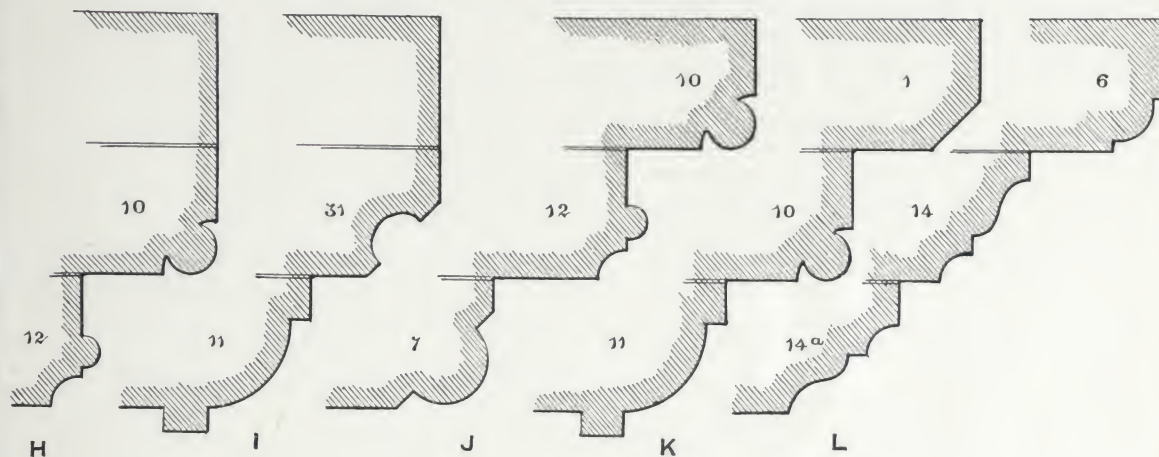
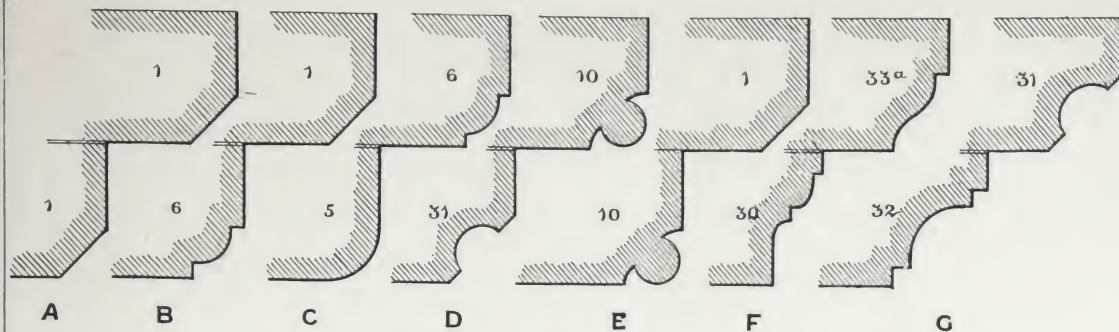


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CCA

: Jambs (SUGGESTIONS) : Plate 22.



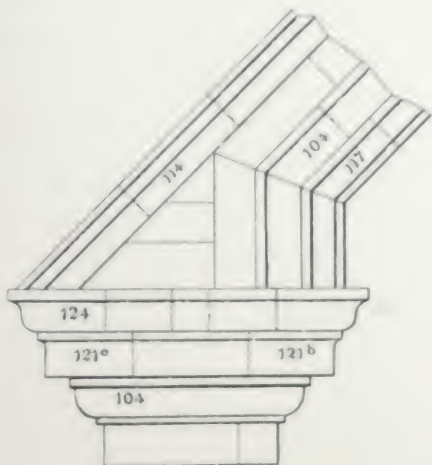
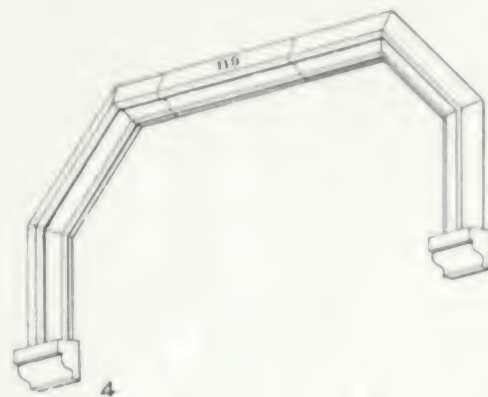
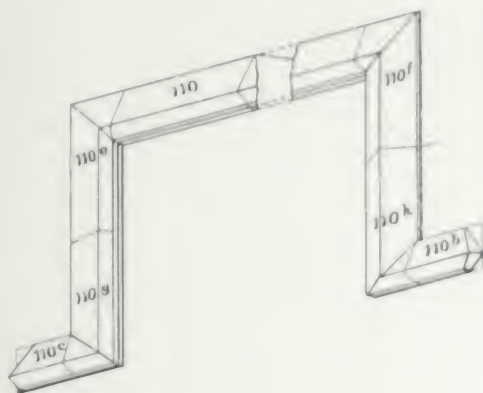
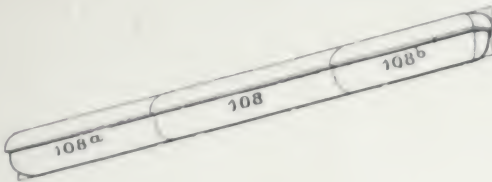
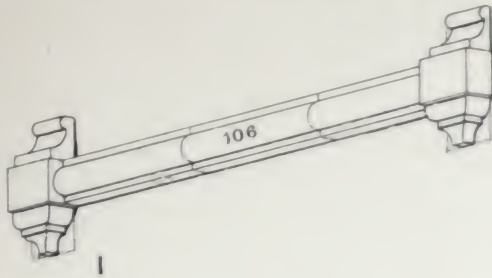
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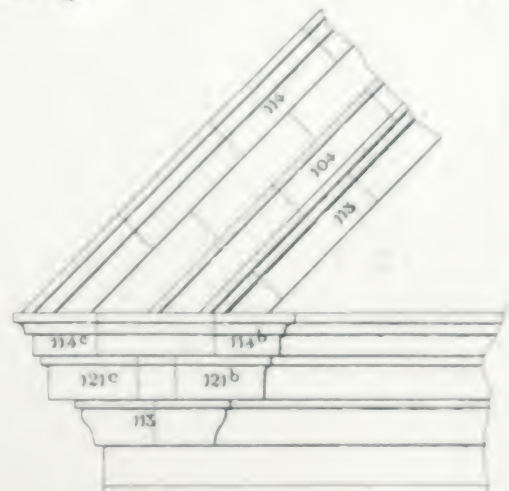
CCA

Labels & Springers (SUGGESTIONS)

Plate 23.



A



B

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CCA

Plate 24.

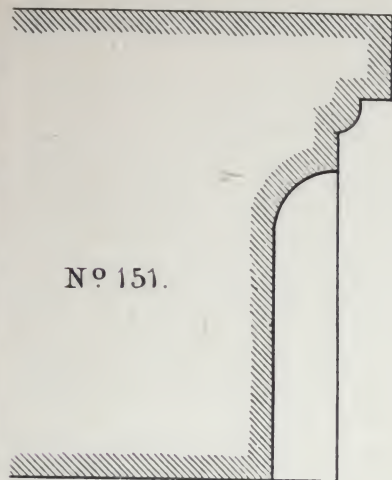


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CCA

Division 3.: 3ⁱⁿ Enriched Mouldings.: Plate 25.



151



151^a



151^b



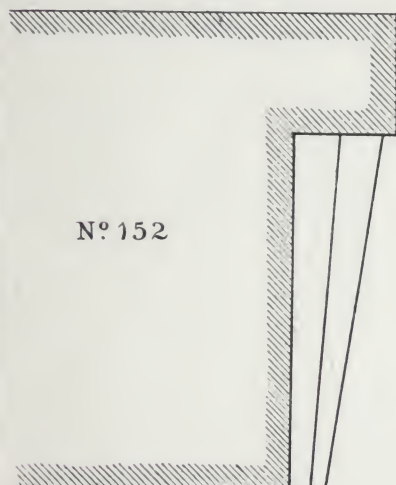
151^c



151^d



151^e



152



152^a



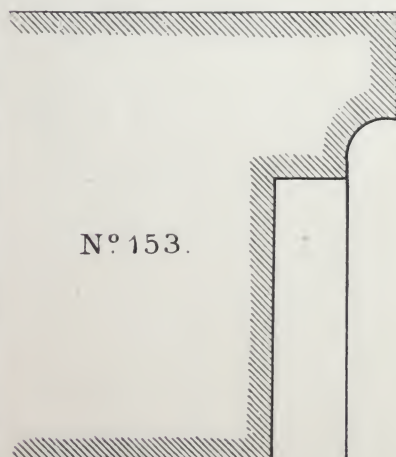
152^b



152^c



152^d



153



153^a



153^b



153^c



153^d



153^e

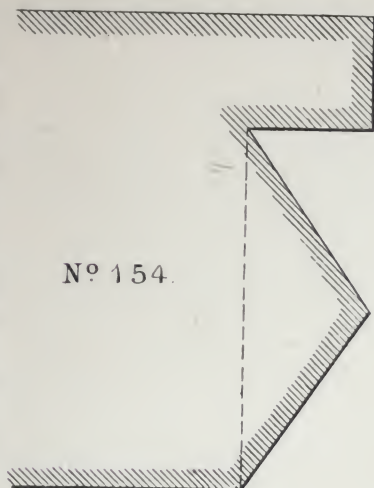


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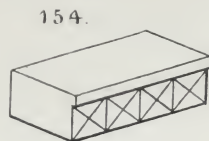


CCA

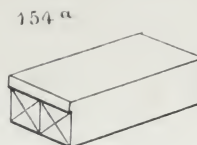
Division 3. : 3ⁱⁿ Enriched Mouldings. : Plate 26.



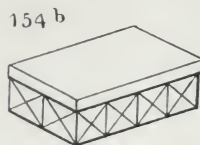
N° 154.



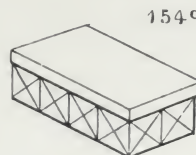
154.



154 a



154 b



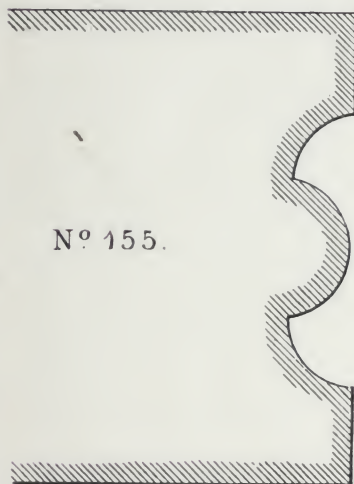
154 c



154 d



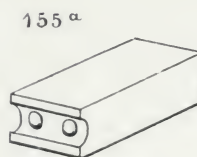
154 e



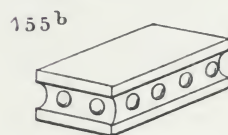
N° 155.



155



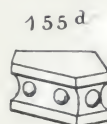
155 a



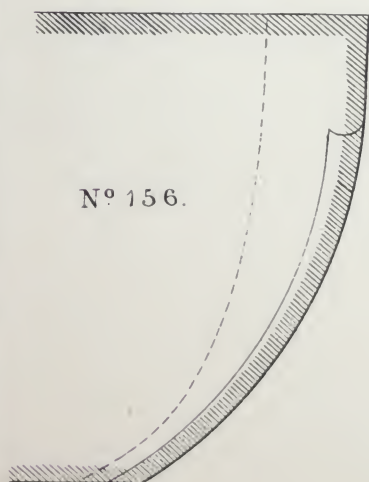
155 b



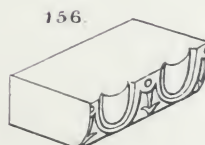
155 c



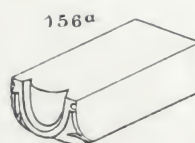
155 d



N° 156.



156.



156 a



156 b



156 c



156 d



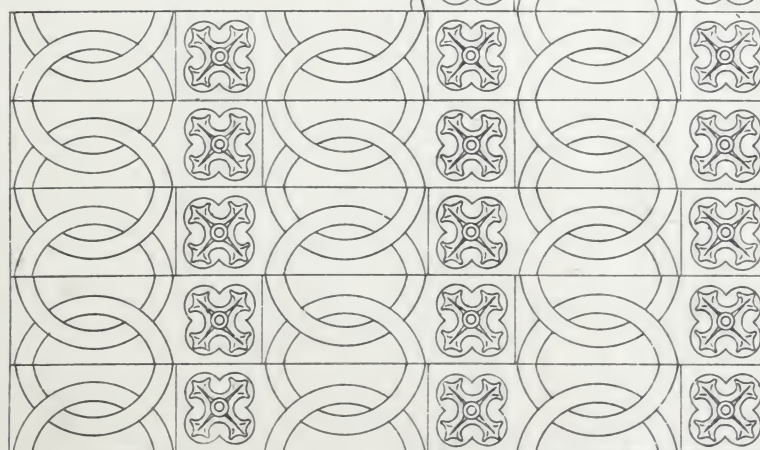
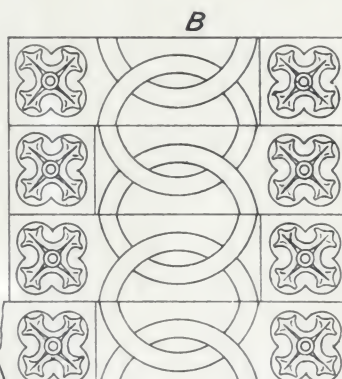
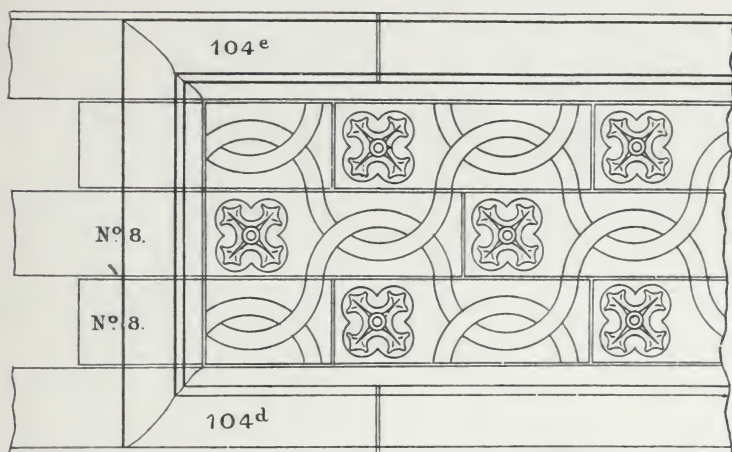
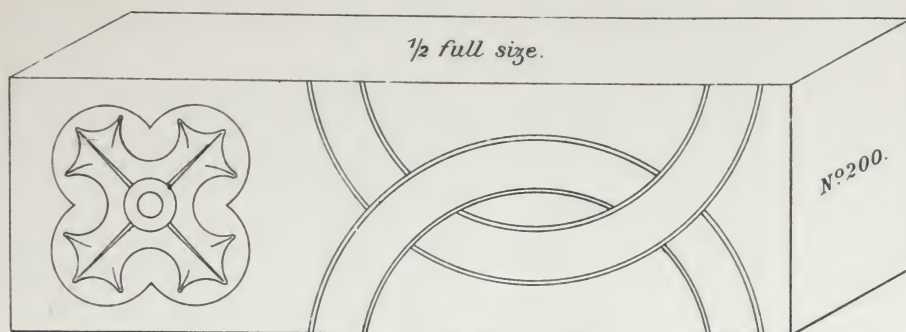
156 e

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CCA

Division 5. : Strings, Diapers, &c. : Plate 27.



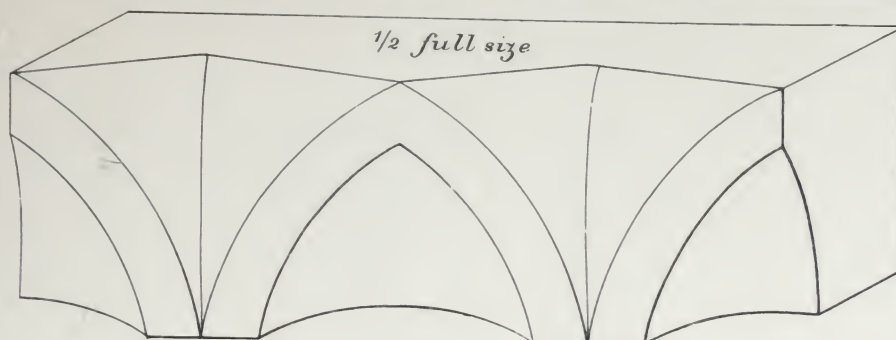
Closers adapted to examples A & B are supplied from stock. For filling arches or gables they are prepared on short notice.

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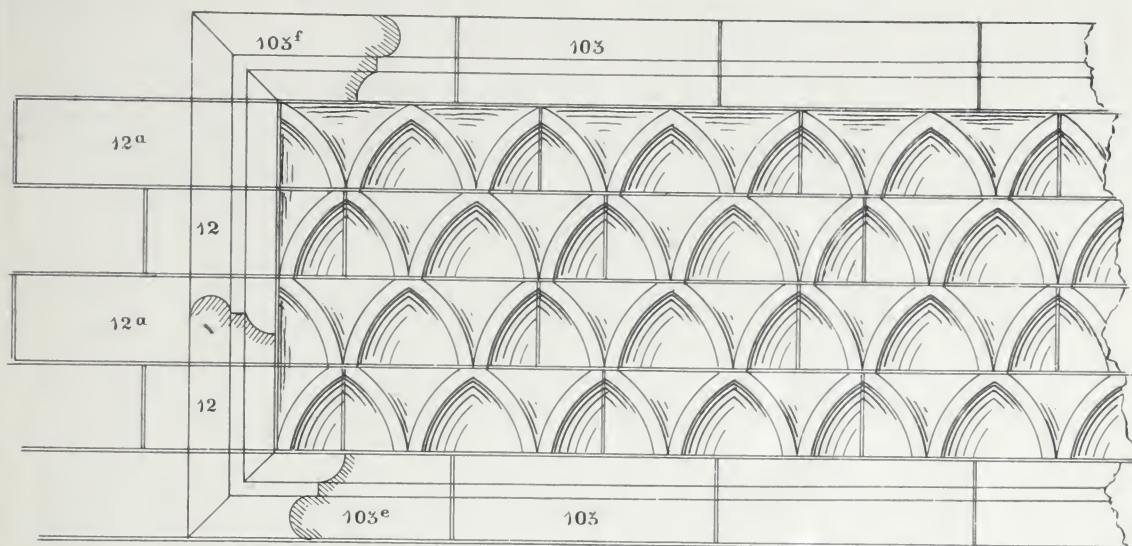


CCA

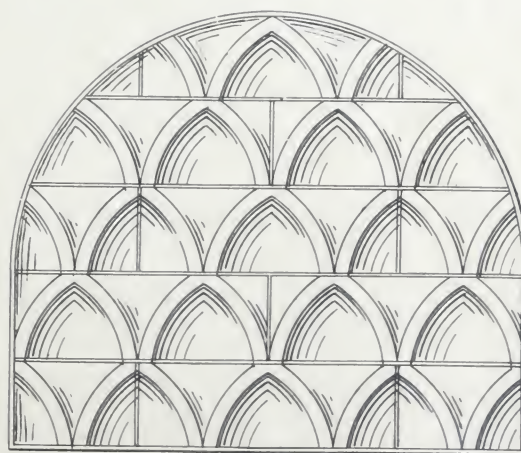
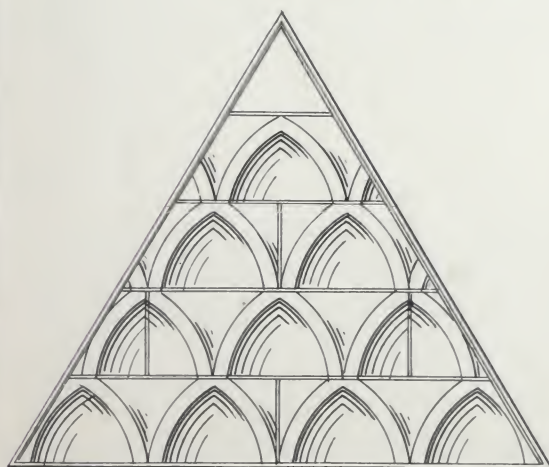
Division 5. : Strings, Diapers, &c. : Plate 27^A



Nº 201



*Closers for rectangular work are supplied from stock,
for arches & angular openings they are prepared to order.*



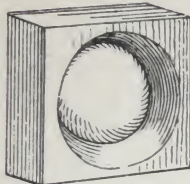
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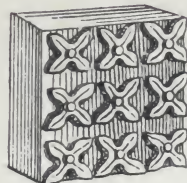
CCA

Division 5. : Squares : Plate 28.

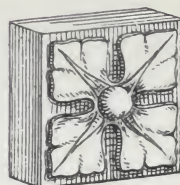
250 A.



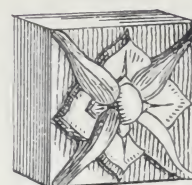
250 B.



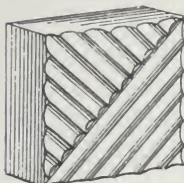
250 C.



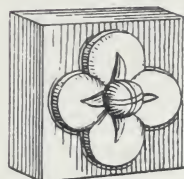
250 F.



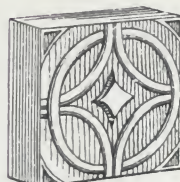
250 G.



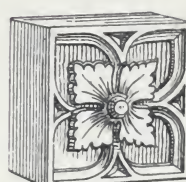
250 H.



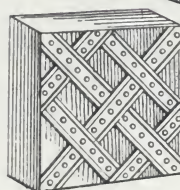
250 I.



250 L.



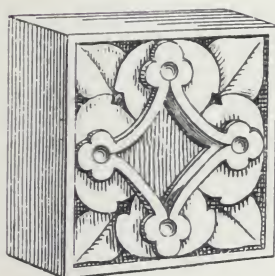
250 K.



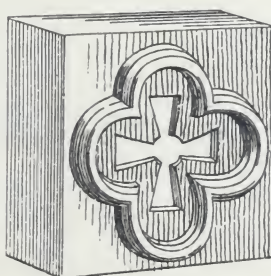
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1/6 full size.

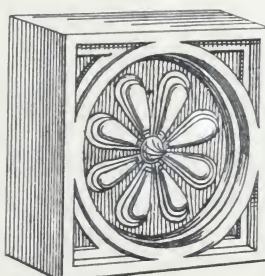
251 A.



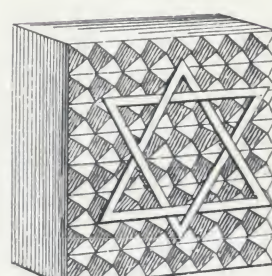
251 B.



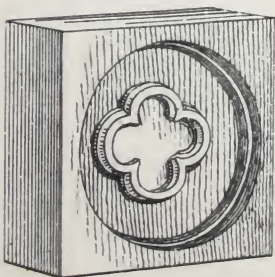
251 D.



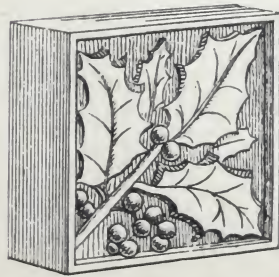
251 G.



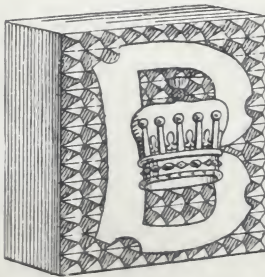
251 H.



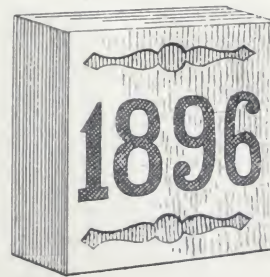
251 K.



251 L.



251 M.

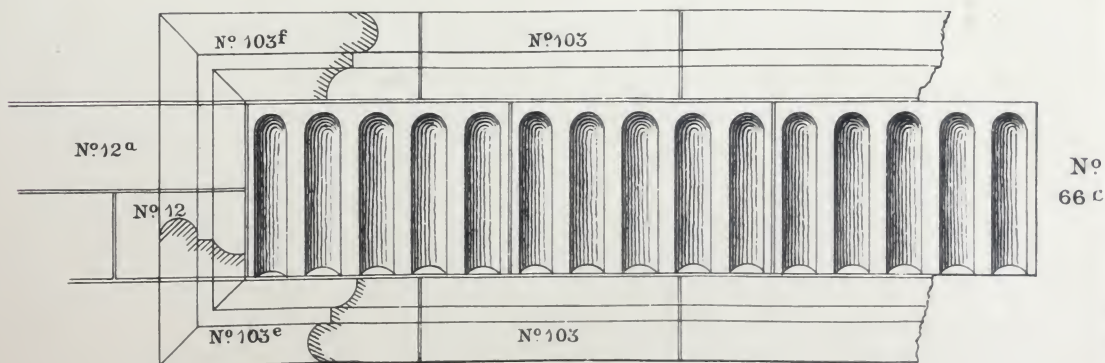
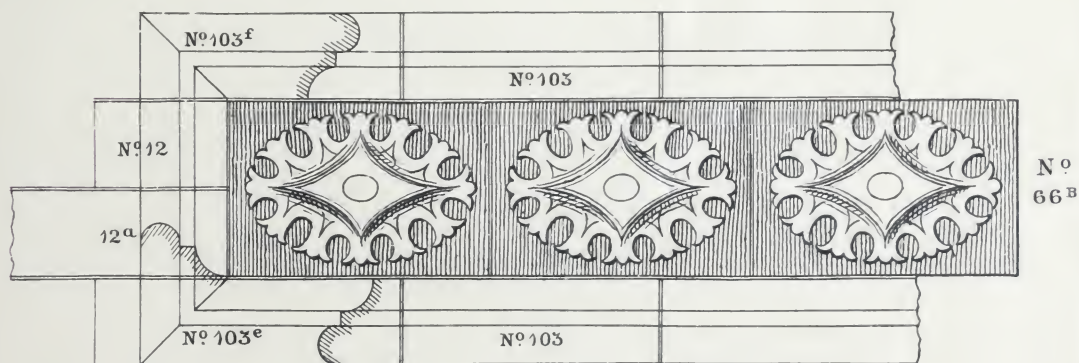
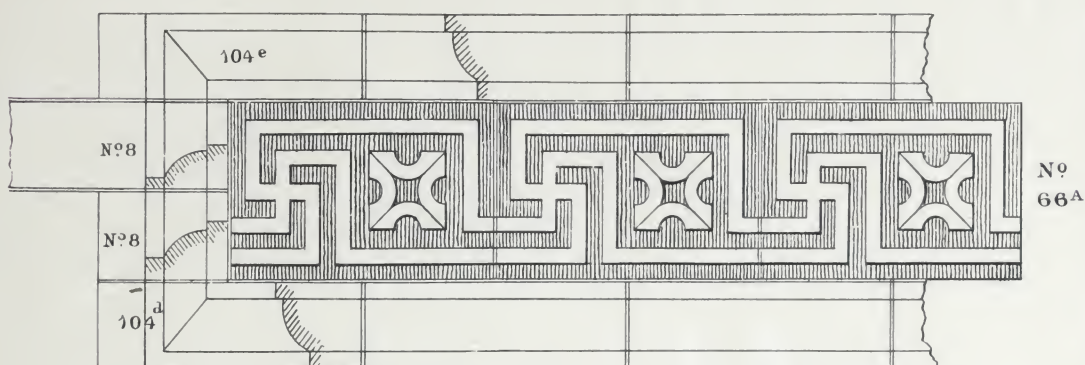
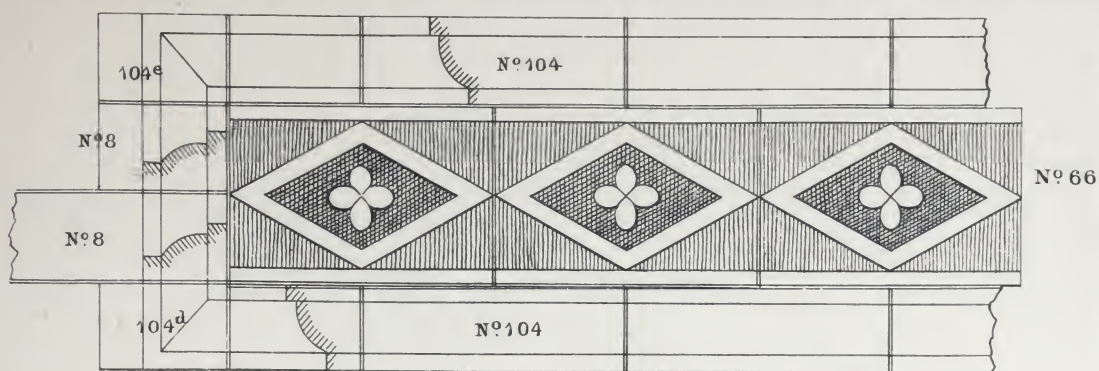


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CCA

Division 5. : 6ⁱⁿ Strings (EXAMPLES OF BORDERS) : Plate 29.

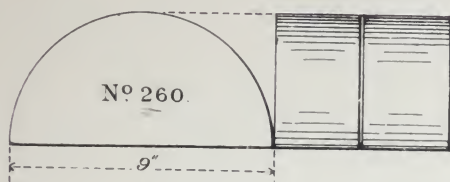


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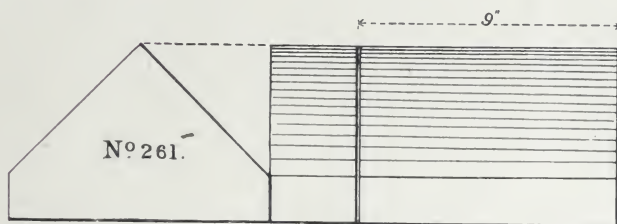
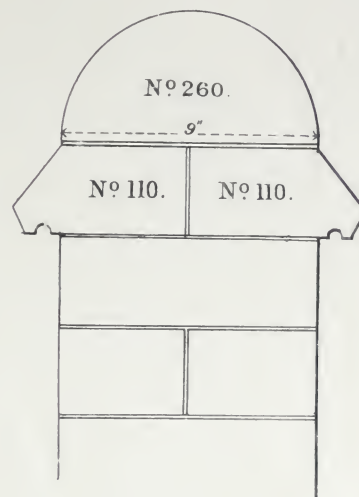
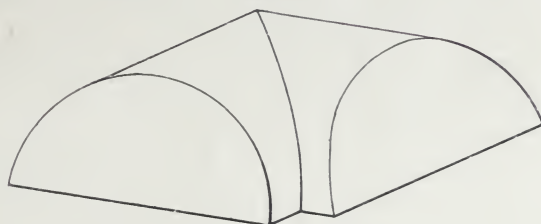


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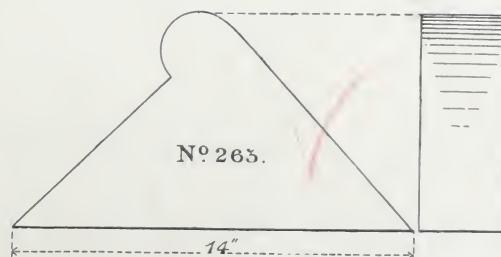
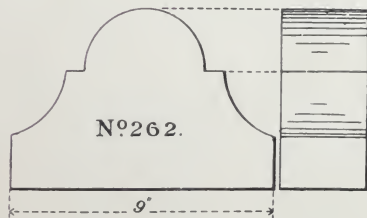
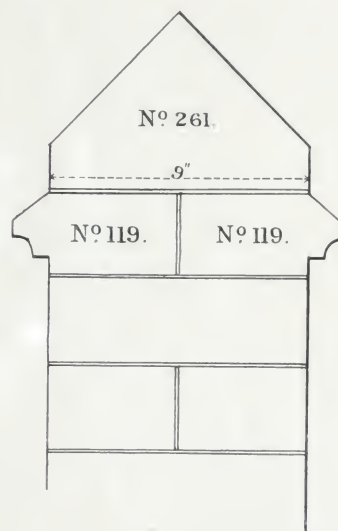
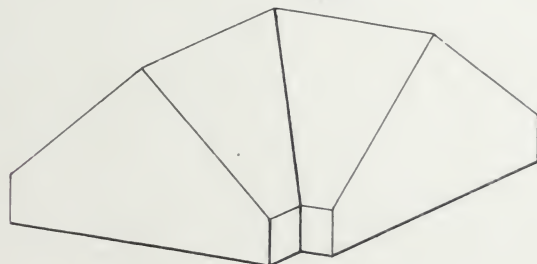
: Copings : Plate 30.



260^a



261^a



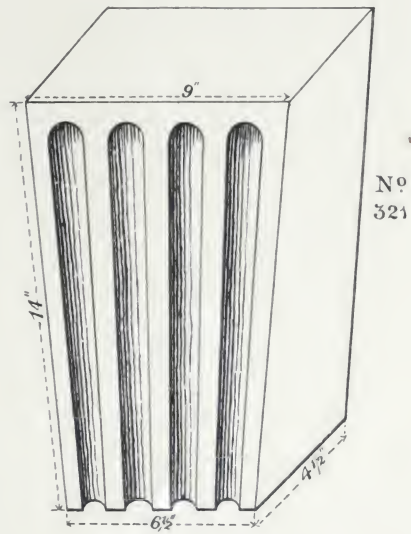
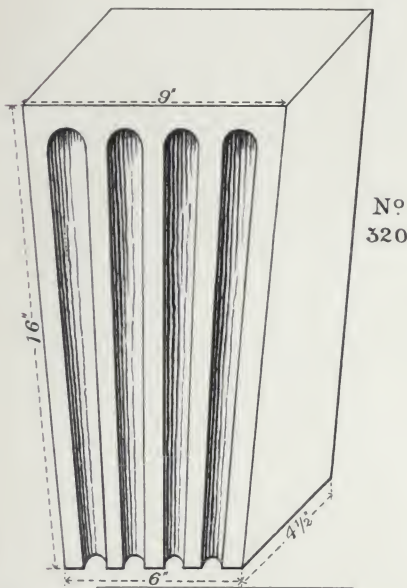
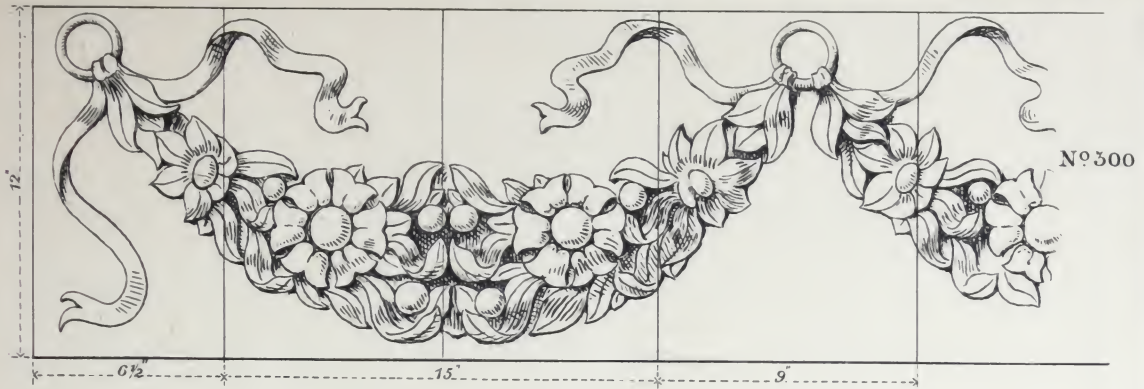
1/6 full size.

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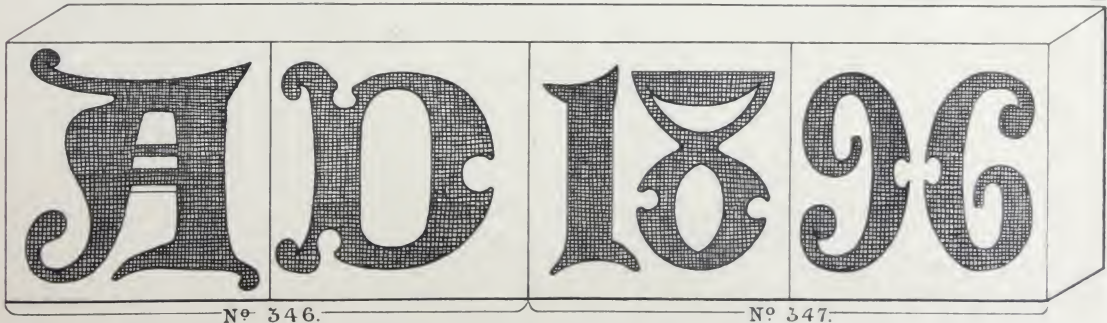
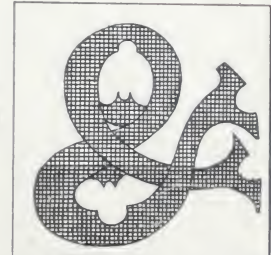
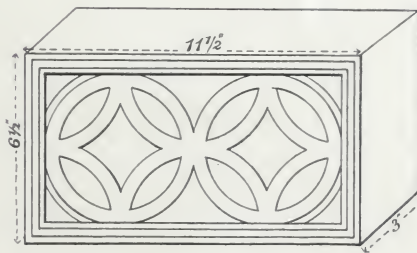
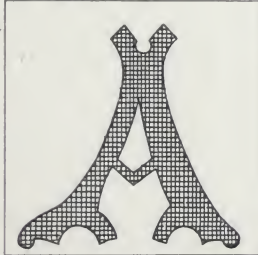


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: Miscellaneous : Plate A.



Alphabet
in this
pattern.

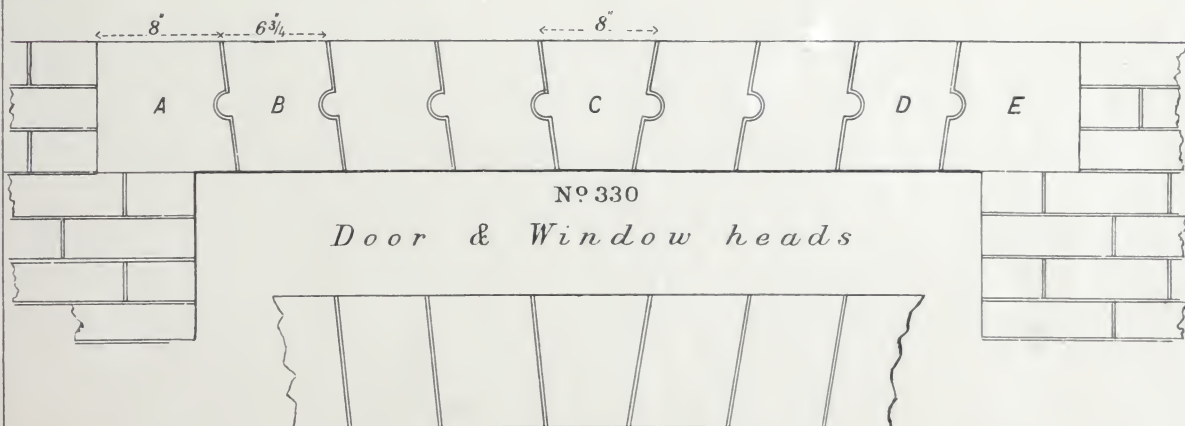
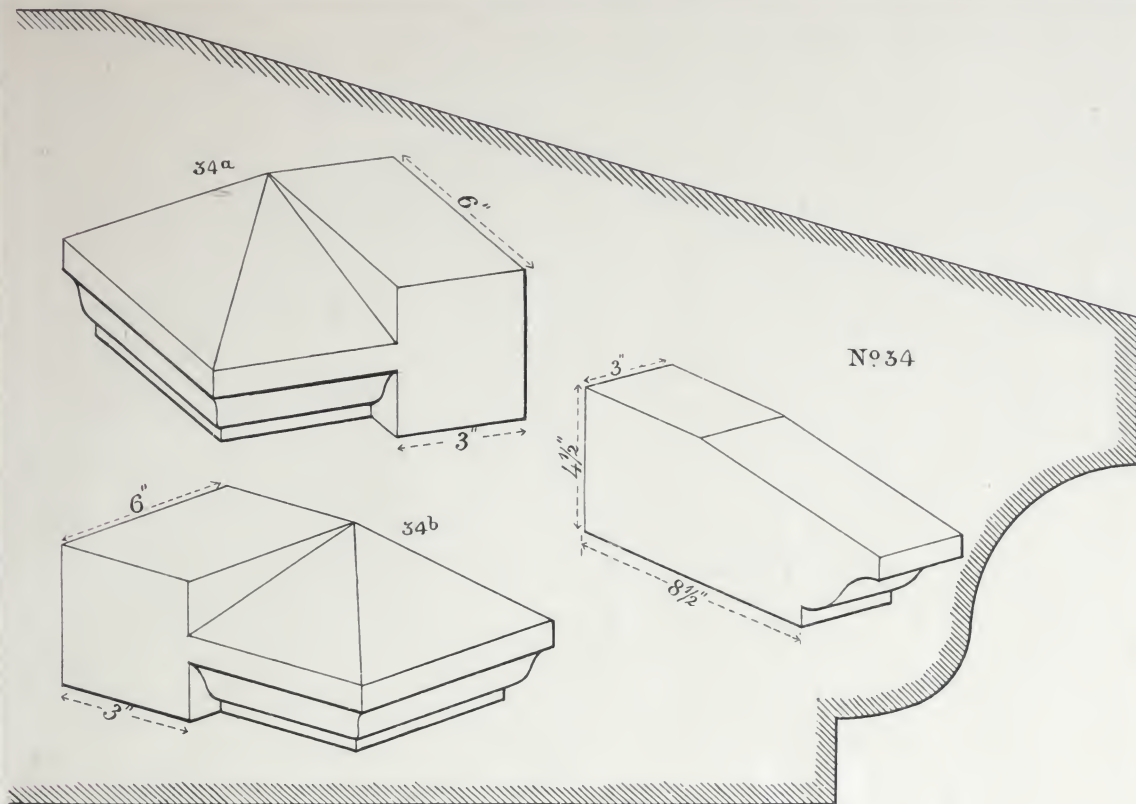


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: Miscellaneous : Plate B.

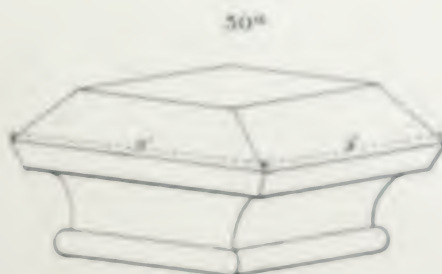
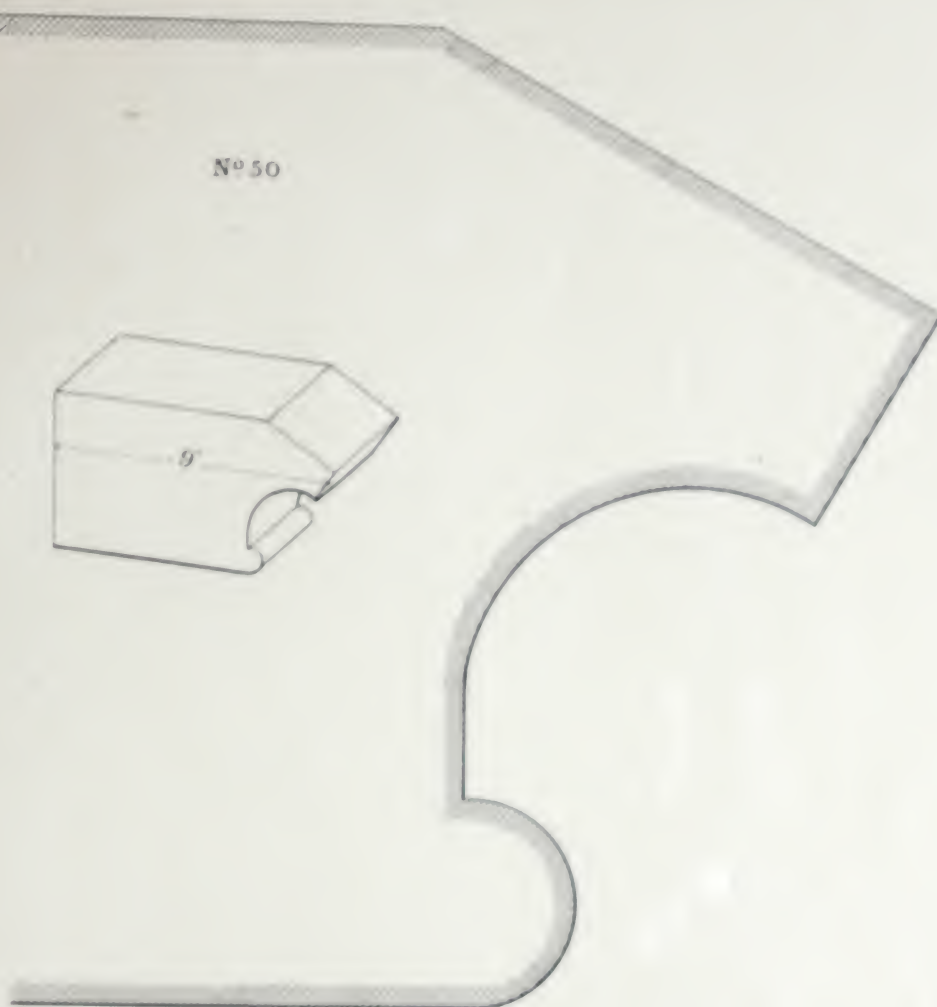


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: Miscellaneous : Plate C.



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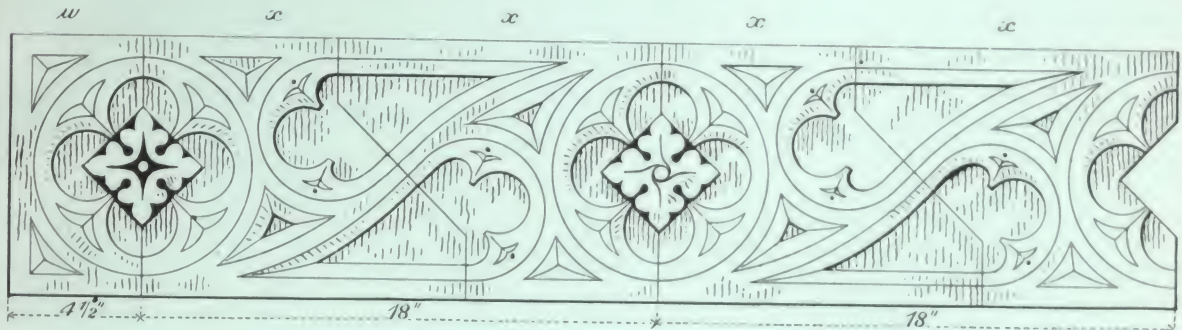
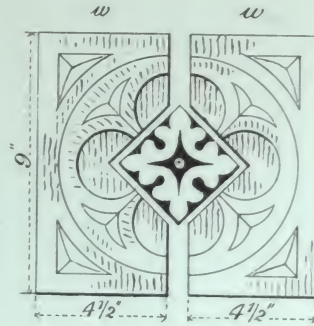
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: Nine inch band :

Plate D

1/6 full size.

Nº 67



Central bosses may be infinitely varied.

*The half squares (w) with central bosses
are effective as 9" squares.*

Price complete ^{s. d.} 2/6 per foot run.

Nine inch squares ^{s. d.} 1/9 each.

Leverstock and Acorn Red Brick Co. (Ltd)

Bennetts End,

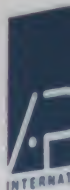
HEMEL HEMPSTEAD.

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OF

MOULDED BRICKS:

Divisions Nos 1 and 2.
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